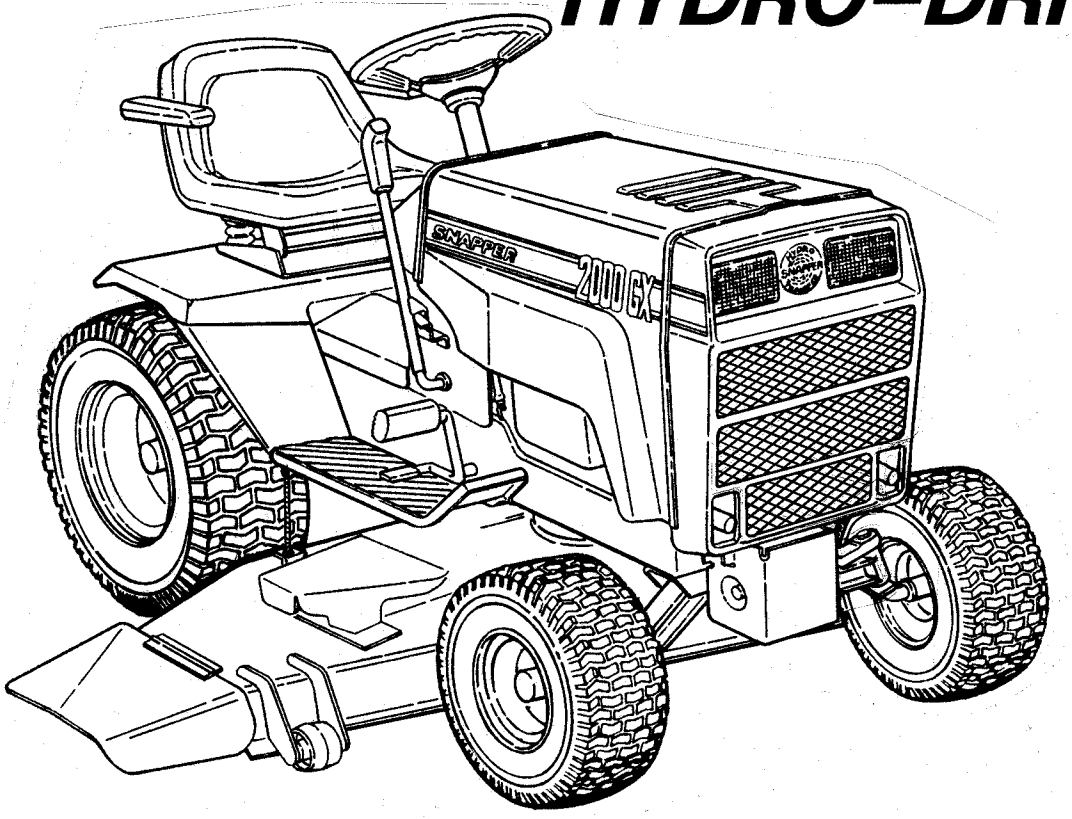
Parts Manual for

SNAPPER®

GT180H SERIES 4 & 5
HYDRO–DRIVE



GARDEN TRACTORS & MOWER ATTACHMENTS

SNAPPER® McDonough, GA., 30253 U.S.A.

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(Rev. 3, 4/97)

MANUAL No. 06046

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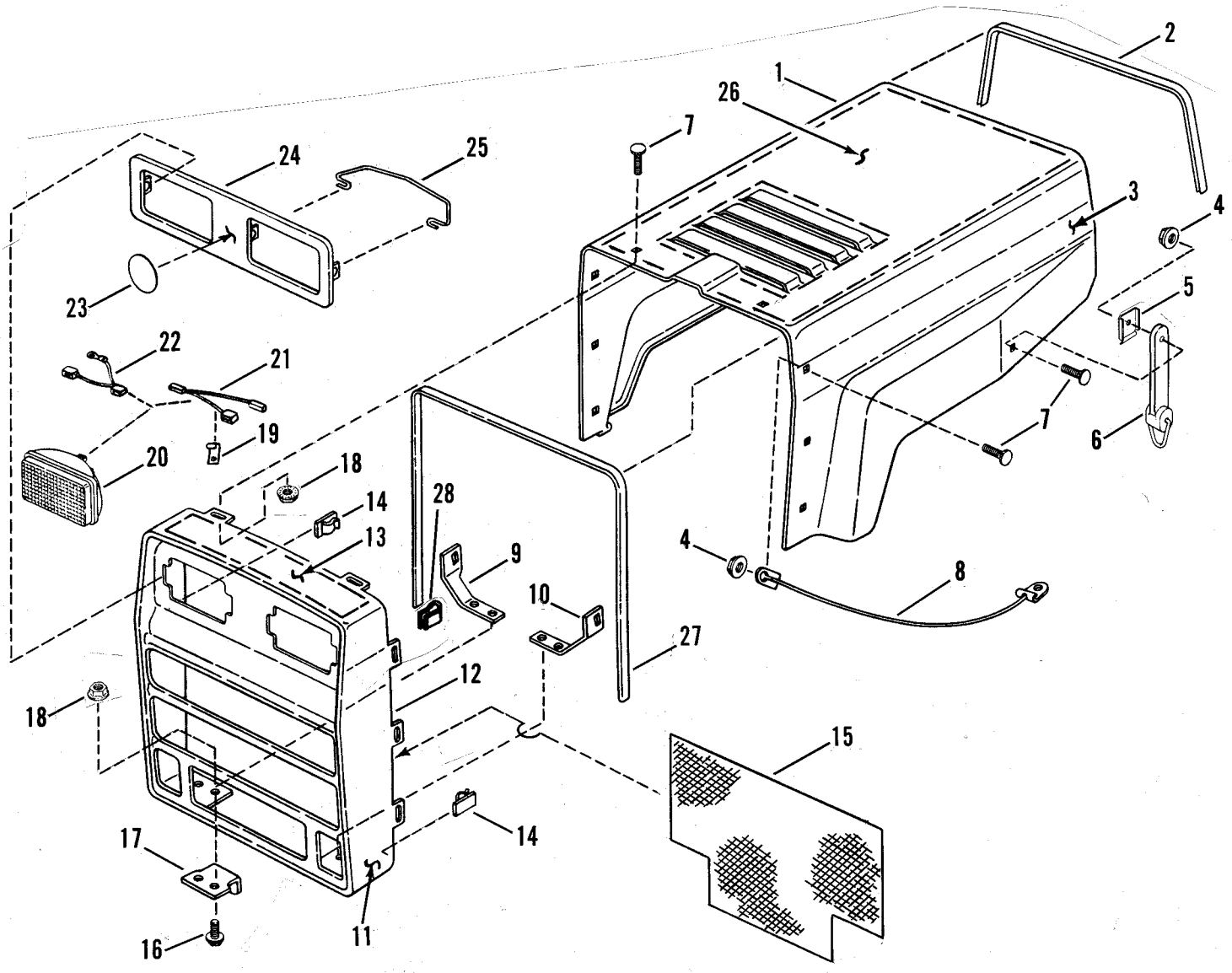
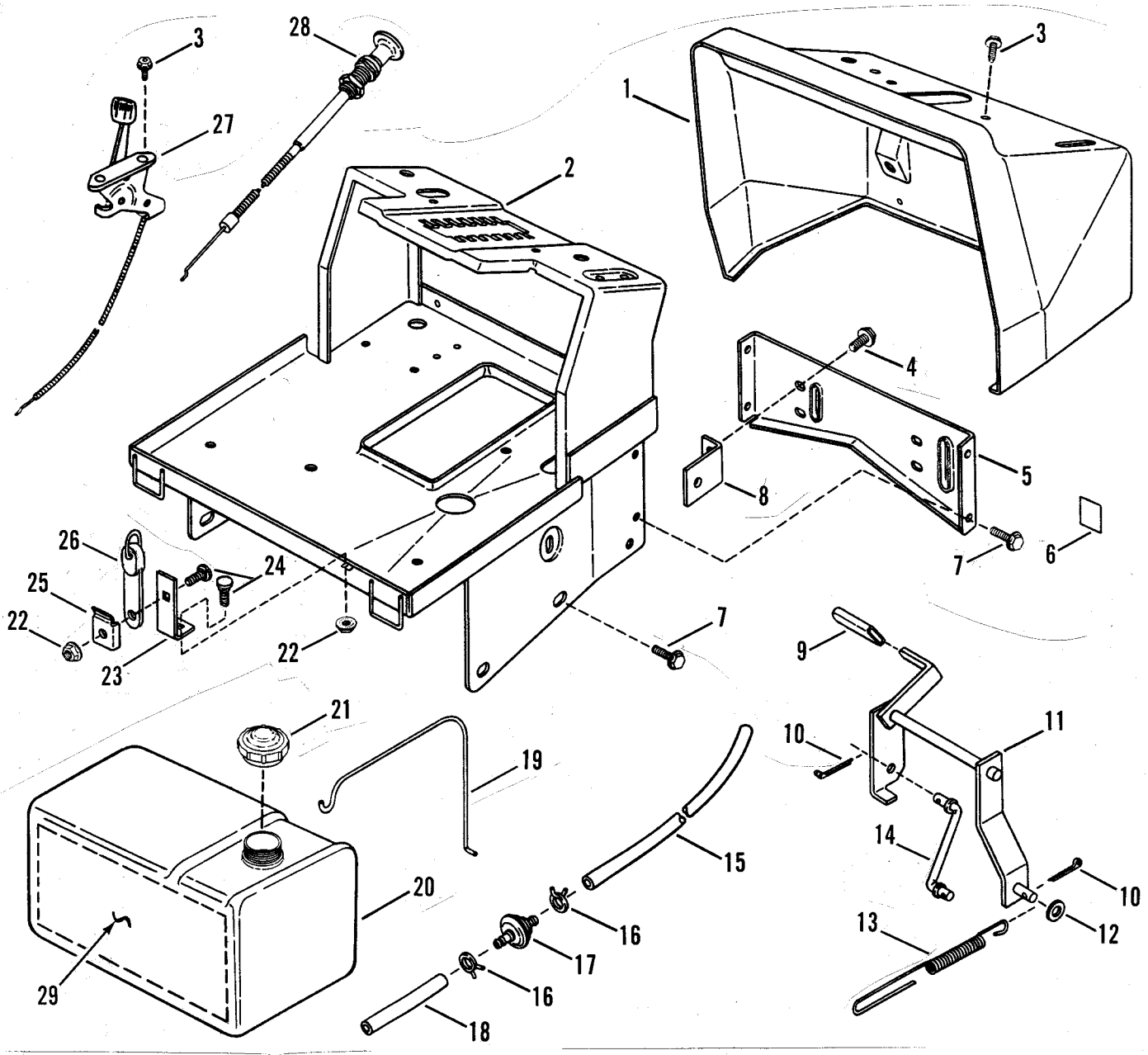
IT IS THE POLICY OF SNAPPER TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.



ITEM	PART NO.	DESCRIPTION
1	3-5047	HOOD, GT180H Tractor
2	1-4814	TRIM, Hood
3	2-4367	DECAL, Hood (L.H. Shown)
–	2-4366	DECAL, Hood (R.H., Not Shown)
4	9-0477	NUT, 1/4-20 Hex Flange Top Thread Lock (6)
5	3-2444	CLIP, Hood Latch (2)
6	1-8254	LATCH, Hood Retaining (2)
7	9-0803	BOLT, 1/4-20 x 5/8" Flat Head Carriage (10)
8	1-2674	CABLE, Hood Stop (2)
9	3-8157	BRACE, Grille (R.H.)
10	3-8158	BRACE, Grille (L.H.)
11	2-4429	DECAL, Grille (2)
12	3-5103	GRILLE (Series 4) (Red)
–	3-3880	GRILLE (Series 5) (Black)
13	2-4691	HEAT SHIELD, Grille

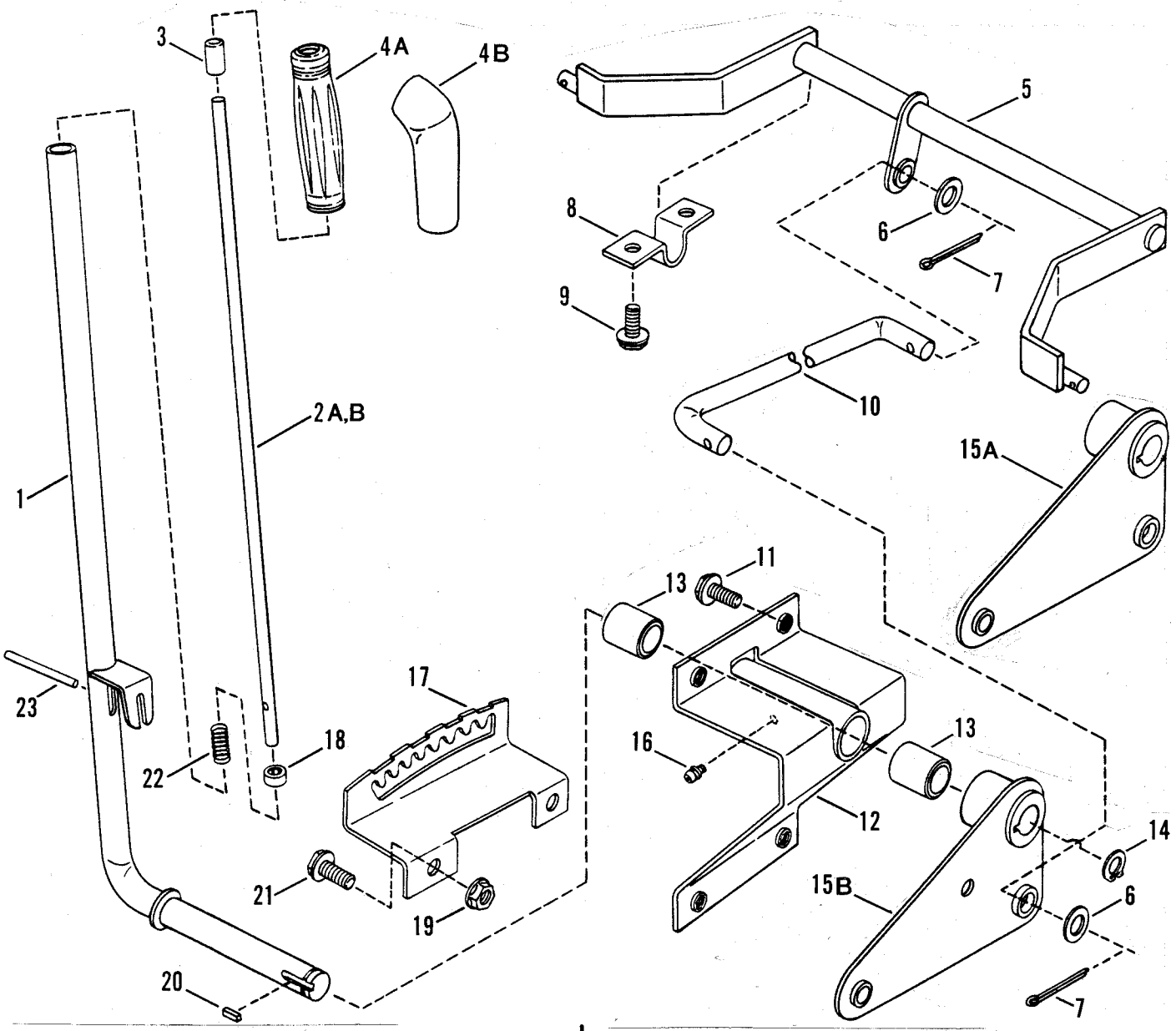
ITEM	PART NO.	DESCRIPTION
14	1-2691	CLIP (1)
15	3-6117	MESH, Grille
16	9-0596	BOLT, 1/4-20 x 5/8" Hex Flange Lock (12)
17	3-2398	HINGE, Hood (2)
18	9-0583	NUT, 1/4-20 Hex Flange Lock (12)
19	1-2652	CLIP, Wiring Harness (2)
20	1-8829	HEADLAMP (2)
21	2-8829	HARNESS, Headlamp Wiring
22	2-8996	HARNESS, Headlamp Ground Wiring
23	2-4368	DECAL, Headlamp Bezel
24	2-4693	BEZEL, Headlamp Mounting
25	1-7591	RETAINER, Headlamp (2)
26	2-4690	HEAT SHIELD, Hood
27	1-4815	TRIM, Hood
28	2-8794	U-CLIP (4)

DASH PANEL, PEDESTAL, FUEL TANK



ITEM	PART NO.	DESCRIPTION
1	1-6093	PANEL, Dash
2	4-9943	PEDESTAL
3	9-0913	SCREW, #10-24 x 1/2" Torx, Hex Flange, Self-Tapping (6)
4	9-0999	SCREW, 1/4-20 x 5/8" Truss Head, Torx (4)
5	3-8658	BRACKET, Lower Dash
6	2-3896	DECAL, Cruise
7	9-0361	SCREW, 5/16-18 x 5/8" Self-Tapping (10)
8	3-2856	BRACKET (2)
9	1-4755	SLEEVE, Parking Brake
10	9-0037	COTTER-PIN (2)
11	4-7981	LEVER, Engagement
12	9-0122	WASHER, 3/8 SAE Flat
13	1-9292	SPRING
14	1-9290	LATCH ROD

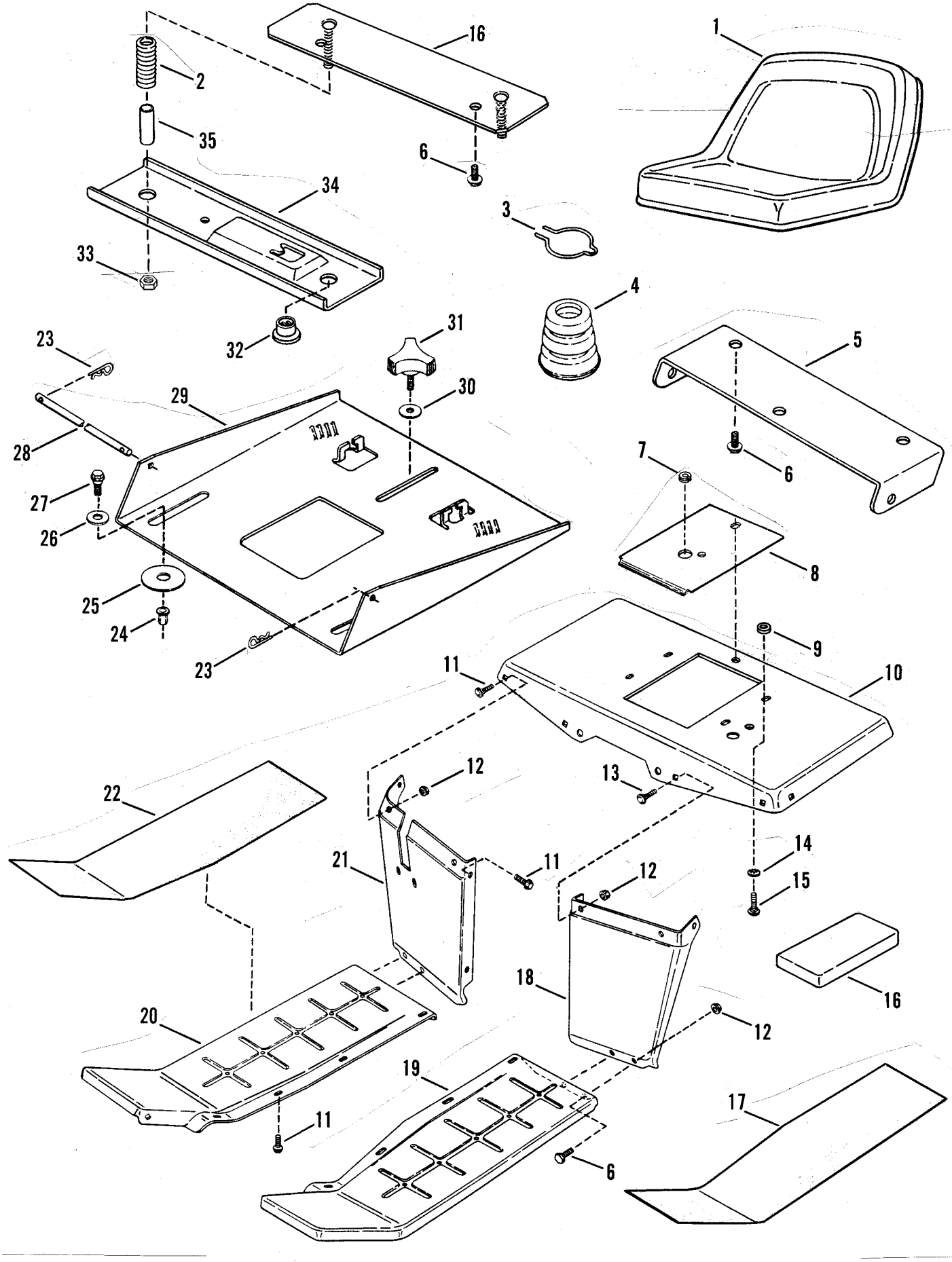
ITEM	PART NO.	DESCRIPTION
15	1-2912	LINE, Fuel (12.5" Long)
16	1-2222	CLAMP, Fuel Line (4)
17	1-4359	FILTER, Fuel (In-Line)
18	3-2542	LINE, Fuel (3" Long)
19	2-3346	HOLD-DOWN, Fuel Tank
20	5-7551	TANK, Fuel (Includes item 21)
21	1-7808	CAP, Fuel Tank
22	9-0477	NUT, 1/4-20 Hex Flange Top Thread Lock (2)
23	3-4747	BRACKET, Tank Hold-Down
24	9-0803	BOLT, 1/4-20 x 5/8" Flat Head Carriage (2)
25	3-2444	CLIP, Hood Retainer
26	1-8254	STRAP, Tank Hold-Down
27	2-8690	CONTROL, Throttle
28	1-8674	CONTROL, Choke Cable
29	2-4692	HEAT SHIELD, Fuel Tank



ITEM	PART NO.	DESCRIPTION
1	4-7868	ARM, Implement Lift Lever
2A	3-2435	ROD, Lift Lever (33 & 42" Cutting Deck) (Series 4)
2B	3-3641	ROD, Lift Lever (48" Cutting Deck, Series 4) (All Models For Series 5)
3	1-4361	CAP, Lift Release
4A	1-3948	GRIP, Handle (33 & 42" Cutting Deck) (Series 4)
4B	1-9363	GRIP, Handle (48" Cutting Deck, Series 4) (All Models For Series 5)
5	4-9773	ARM, Rear Lift
6	9-0250	WASHER, 1/2 SAE (2)
7	9-0041	COTTER-PIN, 1/8 x 1" (2)
8	3-2239	BRACKET, Hanger (2)
9	9-0506	SCREW, 3/8C x 1/2" Hex Washer, Self-Tapping (4)
10	3-2266	LIFT-ROD

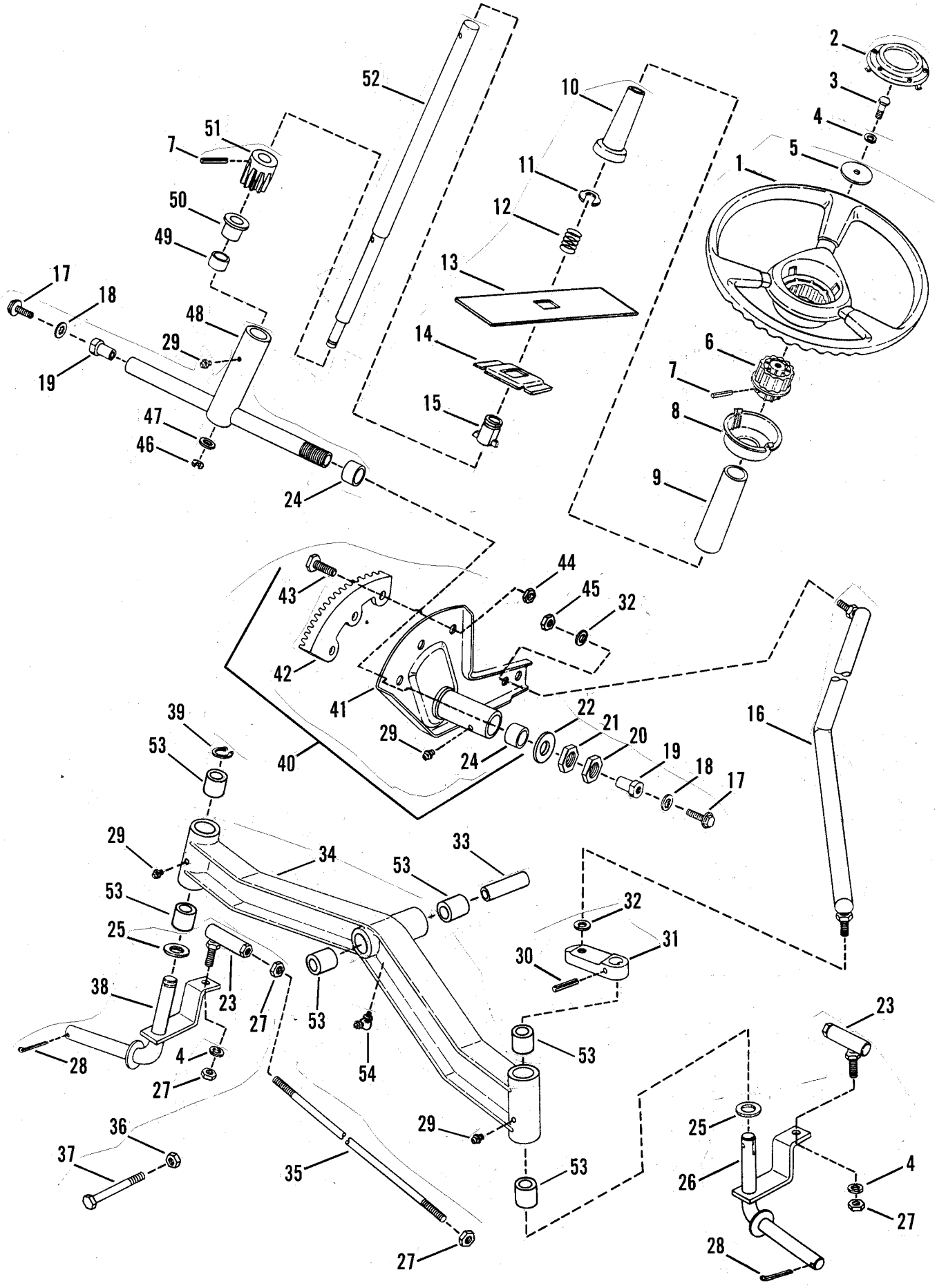
ITEM	PART NO.	DESCRIPTION
11	9-0361	SCREW, 5/16C x 5/8" Self-Tapping (4)
12	5-1523	PIVOT ASSM'Y., Lift Lever (Includes 2 item 13 & 1 item 16)
13	1-8289	BEARING, Sleeve (2)
14	1-5020	RING, Retaining
15A	4-7874	LEVER-ARM (33" Cutting Deck)
15B	4-7966	LEVER-ARM (42" & 48" Cutting Decks)
16	1-3864	FITTING, Lube
17	3-8063	QUADRANT, Lift Lever
18	1-5019	PLUG, Rod
19	9-0613	NUT, 3/8C Hex Lock
20	1-3250	KEY, 1/4 x 1" Square
21	9-0612	BOLT, 3/8C x 3/4" Hex Flange Lock (2)
22	1-4432	SPRING, Lift Handle
23	9-0881	PIN, 3/16 x 2"

SEAT, STEP PANELS, REAR FENDER



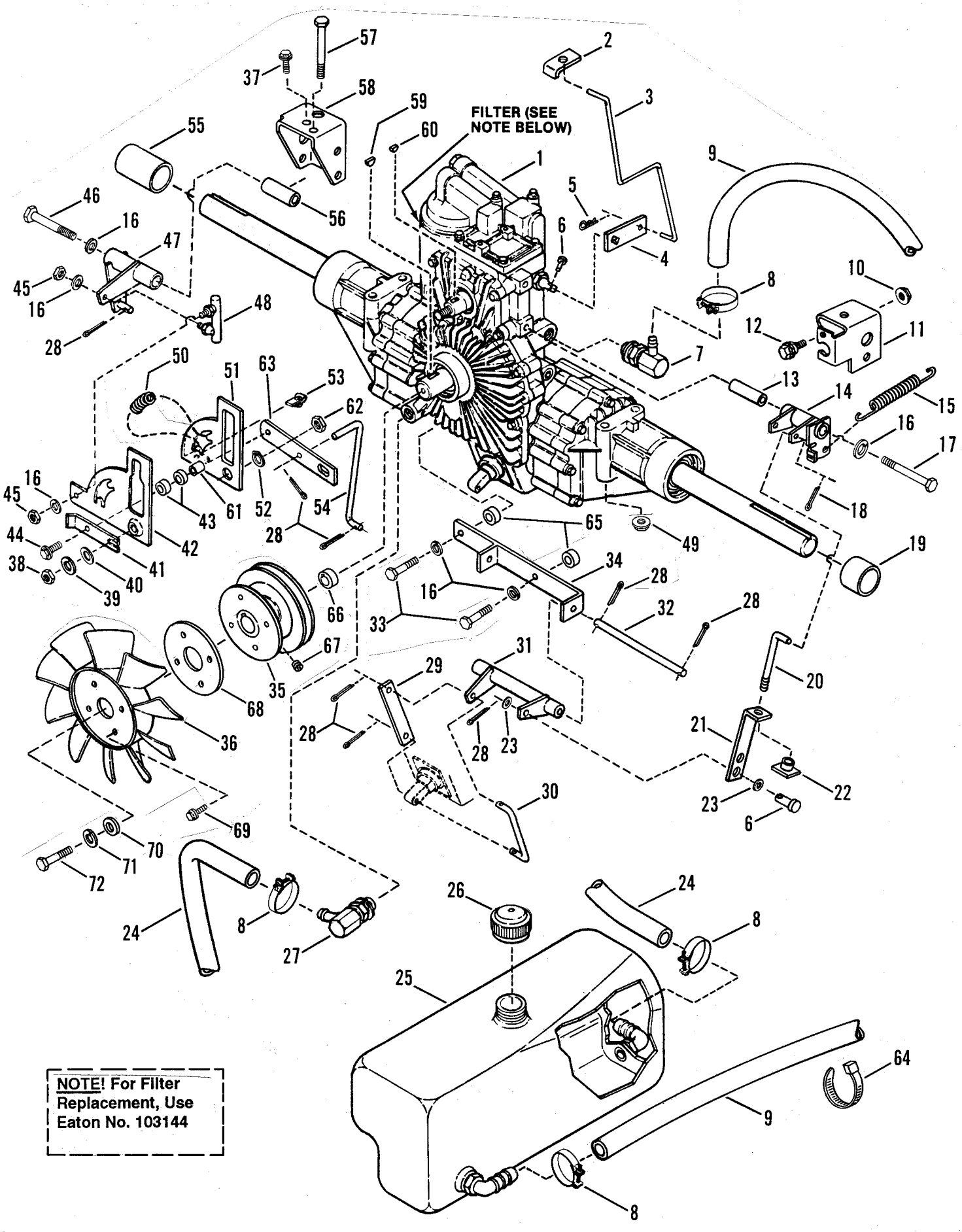
ITEM	PART NO.	DESCRIPTION
1	2-2789	SEAT, Operator's
2	2-2278	SPRING, Seat Switch (2)
3	1-9348	CLIP, Seat Cushion (2)
4	1-9109	CUSHION, Seat (2)
5	3-3361	BRACKET, Seat Support
6	9-0721	BOLT, 5/16-18 x 1/2" Hex Flange Lock (7)
7	1-4856	GROMMET, Split
8	3-3700	COVER, Access
9	1-6314	WASHER, 5/16 (6)
10	3-5215	FENDER, Rear, 33" Cutting Deck
-	3-5213	FENDER, Rear, 42" & 48" Cutting Decks
11	9-0361	SCREW, 5/16-18 x 5/8" Self-Tapping (16)
12	9-0585	NUT, 5/16-18 Hex Flange Lock (10)
13	9-0731	BOLT, 5/16-18 x 1/2" Short Neck Carriage (2)
14	1-1791	RETAINER, Bolt (2)
15	9-0208	BOLT, 5/16-18 x 1" Carriage (2)
16	5-2841	ADAPTER, Seat
17	2-2414	TREAD, Left Side
18	3-9931	EXTENSION, Fender, Left Side
19	3-5015	PANEL, Step, Left Side
20	3-5016	PANEL, Step, Right Side
21	3-5128	EXTENSION, Fender, Right Side
22	2-2413	TREAD, Right Side
23	1-5067	PIN, Hair (2)
24	2-3193	RIV-NUT, 5/16-18 (3)
25	3-2692	SPACER (3)
26	2-3192	WASHER (2)
27	1-5761	SCREW, 5/16-18 x 3/4" Shoulder (2)
28	1-9035	ROD, Seat Hinge
29	3-3360	SUPPORT, Seat
30	1-1763	WASHER
31	2-3191	KNOB, Seat Adjustment
32	2-2793	BUSHING, Seat (2)
33	9-0717	NUT, 5/16-18 Hex Lock (2)
34	3-3362	HOLDER, Seat Switch
35	2-2794	SPACER, Seat (2)
36	2-2278	SPRING, Seat Switch (2)
37	5-2841	ADAPTER, Seat

STEERING & FRONT AXLE PARTS



ITEM	PART NO.	DESCRIPTION
1	2-4370	STEERING WHEEL
2	2-4371	CAP, Steering Wheel
3	9-0603	BOLT, 3/8-16 x 7/8"
4	9-0118	WASHER, 3/8 Split Lock (3)
5	2-4374	WASHER, Flat
6	2-4373	ADAPTER, Steering Wheel
7	9-0842	ROLL-PIN, 1/4 x 1 1/4" (2)
8	2-4372	BASE, Steering Wheel
9	2-4375	COVER, Foam
10	1-8601	ACTUATOR, Steering Lock
11	1-4362	RING, Retaining
12	1-4402	SPRING, Actuator
13	1-4430	COVER, Slide
14	3-2272	RISER, Steering Lock
15	1-8583	BUSHING, Steering Lock
16	2-8691	DRAG-LINK
17	9-0793	SCREW, 5/16-18 x 3/4" Self-Tapping
18	9-0391	WASHER, 5/16 Internal Tooth Lock (2)
19	1-4358	PIVOT (2)
20	1-0027	NUT, 3/4-16 Hex Jam
21	9-0281	NUT, 3/4-16 Hex
22	9-0863	WASHER, 3/4 SAE Flat
23	1-0745	BALL-JOINT (2)
24	1-2706	BEARING, Sleeve, .750" Long (2)
25	3-1036	WASHER, Thrust (2)
26	4-1240	KING-PIN, Left Side (33" Cutting Deck)
-	4-1242	KING-PIN, Left Side (42" & 48" Cutting Decks)
27	9-0155	NUT, 3/8-24 Hex (4)
28	9-0364	COTTER-PIN, 5/32 x 1" (2)
29	1-3864	FITTING, Lube (4)
30	9-0842	ROLL-PIN, 1/4 x 1 1/4"
31	1-8621	ARM, Steering
32	9-0254	WASHER, 1/2 Split Lock (2)
33	2-1882	JOURNAL, Axle
34	5-3074	ASSEMBLY, Front Axle (Incl. 6 item 53, 2 item 29, & 1 item 54) (Series 5 Shown)(33,42,48)
-	5-7366	ASSEMBLY, Front Axle (Includes 6 item 24 & 3 item 29) (Series 4 - Not Shown)
35	1-4403	TIE-ROD
36	9-0393	NUT, 1/2-20 Hex Lock
37	9-0826	SCREW, 1/2-20 x 4" Hex Head Cap
38	4-1241	KING-PIN, Right Side (33" Cutting Deck)
-	4-1243	KING-PIN, Right Side (42" & 48" Cutting Decks)
39	1-0746	RING, Retaining
40	5-3977	ASSEMBLY, Steering Sector (Includes 2 item 24 & 1 item 29, & items 41 thru 44)
41	4-1781	WELDMENT, Steering Sector
42	1-9717	GEAR, Steering Sector
43	9-0072	SCREW, 1/4-20 x 5/8" Hex Head Cap (3)
44	9-0372	NUT, 1/4-20 Hex Center Lock (3)
45	9-0265	NUT, 1/2-20 Hex
46	9-0870	RING, Retaining
47	1-3866	WASHER, 3/8 Flat
48	5-7363	ASSEMBLY, Bearing Support (Includes items 49 & 50)
49	1-4435	BUSHING
50	1-4436	FLANGE
51	1-8568	PINION, Steering
52	2-7646	SHAFT, Steering
53	1-5048	BEARING, Sleeve, 1.00" Long (6) (Series 5)
54	1-3324	FITTING, Lube (Series 5)

HYDROSTATIC TRANSAXLE ASSEMBLY

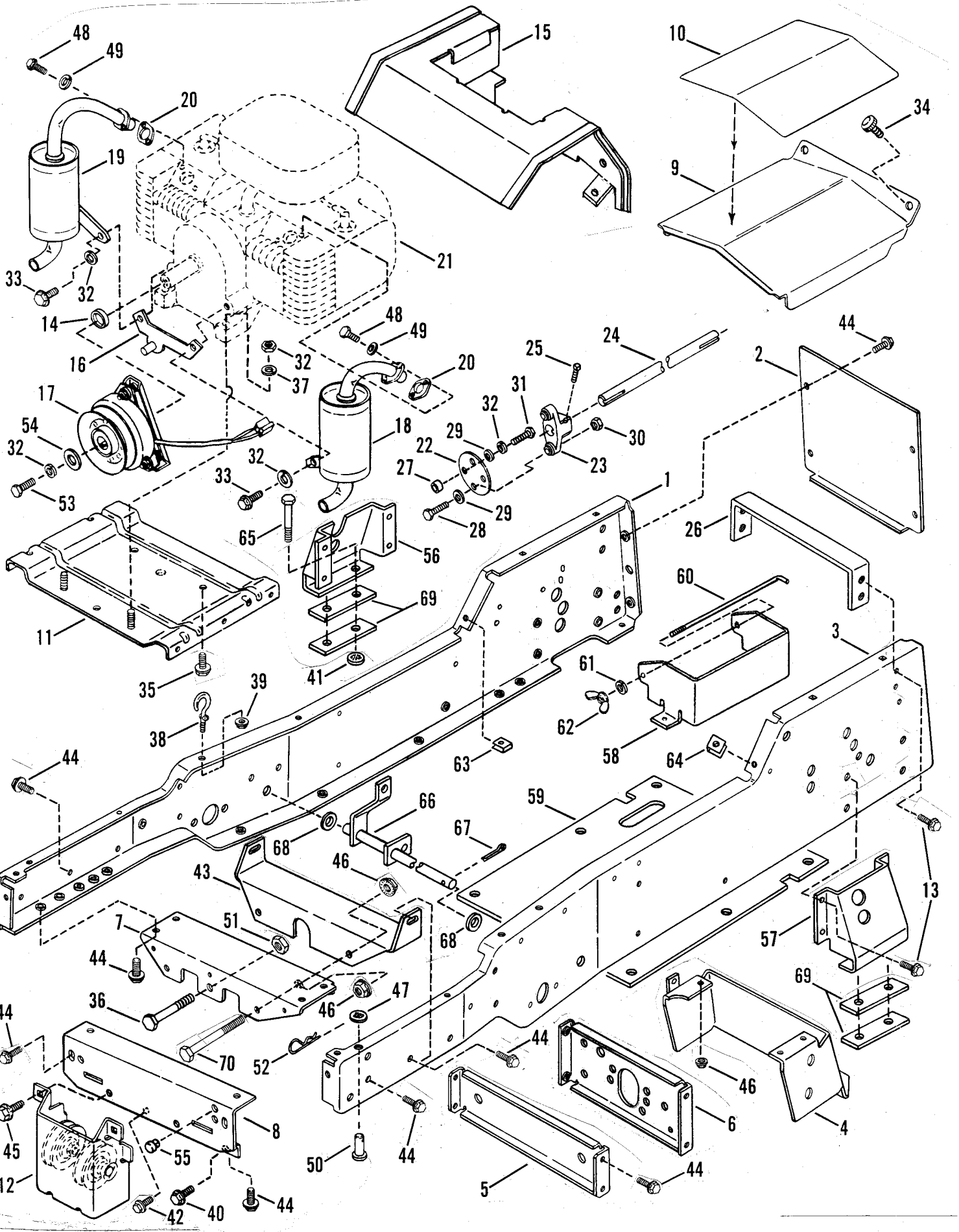


ITEM	PART NO.	DESCRIPTION
1	2-2244	TRANSAXLE, Hydrostatic
2	3-2764	LATCH, Roll Release
3	1-9234	ROD, Roll Release
4	3-2666	ARM, Roll Release
5	1-5067	PIN, Hair
6	9-0984	PIN, 1/4 x 5/8" Clevis (2)
7	1-5977	FITTING, Hose, 90°
8	1-6130	CLAMP, Hose (4)
9	1-9029	HOSE, Supply
10	9-0585	NUT, 5/16-18 Hex Flange Lock
11	3-2881	BRACKET, Neutral Return
12	1-5761	SCREW, 5/16-18 x 3/4" Shoulder
13	2-2088	SPACER, Short
14	4-0632	PIVOT, Neutral Return
15	1-5609	SPRING
16	9-0187	WASHER, 5/16 Split Lock (6)
17	9-0219	BOLT, 5/16-18 x 2 1/2" Hex Head
18	2-3590	COTTER-PIN, 1/4 x 7/8" Self-Locking
19	2-2049	SPACER, Wheel, L.H.
20	1-5973	LINK, Parking Brake Adjusting
21	3-3631	BRACKET, Parking Brake
22	1-4303	TEE-NUT, 1/4-20
23	9-0055	WASHER, 1/4 Flat (2)
24	1-9028	HOSE, Return
25	5-7552	ASSEMBLY, Oil Tank (Includes item 26)
26	2-3345	CAP, Oil Tank (Vented)
27	2-3605	FITTING, Hose, 70°
28	9-0037	COTTER-PIN, 3/32 x 3/4" (7)
29	3-2731	RETAINER, Brake Link
30	1-5954	LINK, Parking Brake
31	4-7927	PIVOT, Parking Brake
32	3-2657	PIN, Parking Brake Pivot
33	9-0627	SCREW, 5/16-18 x 1 1/4" Hex Head (2)
34	4-7921	BRACKET, Parking Brake Pivot
35	1-8979*	PULLEY, Input, 3/4" Shaft (33" & 42" Cutting Decks)
-	1-6609**	PULLEY, Input, 17mm Shaft (48" Cutting Deck)

ITEM	PART NO.	DESCRIPTION
36	1-8978	FAN
37	9-0721	BOLT, 5/16-18 x 1/2" Hex Flange Lock
38	9-0130	NUT, 3/8-16 Hex
39	9-0118	WASHER, 3/8 Split Lock
40	9-0122	WASHER, 3/8 Flat
41	3-2639	BRACKET, Retainer
42	4-7925	CAM, Neutral Return
43	2-2046	ROLLER (2)
44	9-0643	BOLT, 1/4-20 x 7/8" Hex Head
45	9-0223	NUT, 5/16-24 Hex (2)
46	9-1058	BOLT, 5/16-18 x 3 3/4" Hex Head
47	4-0631	BELLCRANK, Speed Control
48	1-5956	LINK, Shift
49	9-0962	NUT, 3/8-24 Hex Flange Lock (4)
50	2-8655	SPRING
51	3-8345	GUIDE, Roller
52	1-2709	RING, Retaining
53	1-5974	U-NUT, M6
54	1-5955	LINK, Neutral Return
55	2-2058	SPACER, Wheel, R.H.
56	2-2087	SPACER, Long
57	1-5953	BOLT, M6 Threads x 4", Adjusting
58	3-2880	BRACKET, Neutral Adjusting
59	1-5894	KEY, Woodruff
60	1-4264	KEY, Woodruff
61	2-7541	SPACER
62	9-0372	NUT, 1/4-20 Hex Center Lock
63	3-2882	ARM, Neutral Return
64	2-4649	TIE, Hose
65	2-4512*	SPACER, 5/16 x 1/2" (48" Cutting Deck)
66	2-2170*	SPACER, Fan (33" & 42" Cutting Decks)
-	2-4503**	SPACER, Fan (48" Cutting Deck)
67	9-0201	SETSCREW, 5/16-18 X 5/16" Hex Socket (2)
68	1-7408	SPACER, Fan
69	9-0290	SCREW, 1/4-20 x 3/4" Self-Tapping (4)
70	1-4098	WASHER, Flat
71	9-0052	WASHER, Split Lock
72	9-0639	BOLT, 1/4-20 x 1 1/2" Hex Head

***Series 4**
****Series 5, 33", 42" & 48" Cutting Decks**

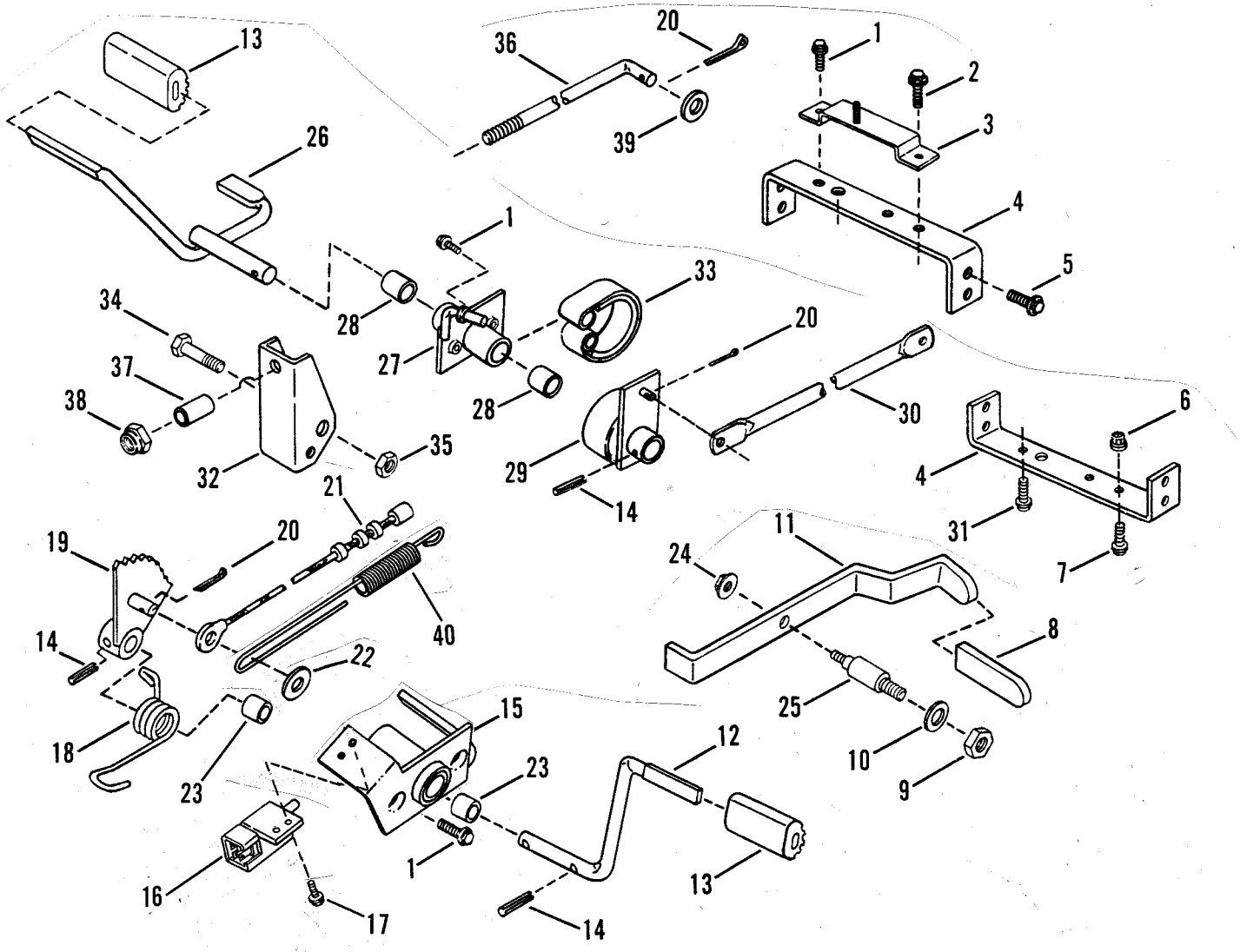
FRAME, ENGINE, DRIVE PARTS



ITEM	PART NO.	DESCRIPTION
1	5-7506	CHANNEL, Right Hand Frame
2	3-6070	PLATE, Rear Cover
3	5-7507	CHANNEL, Left Hand Frame
4	4-1337	DRAW-BAR
5	3-8528	BRACE, Forward
6	3-3150	BRACE, Rear Cross
7	3-8051	CHANNEL, Front Axle Support
8	5-9726	PLATE, Front Frame
9	3-6239	COVER, Console
10	1-7027	DECAL, Console Cover
11	5-9725	BASE, Engine
12	6-0636	ASSEMBLY, Mule Drive (See Page 23 For Breakdown)
13	9-0506	SCREW, 3/8-16 x 1/2" S.T. (4)
14	2-8641	SPACER, Clutch
--	2-1960	SPACER, Clutch
15	5-3886	ASSEMBLY, Heat Shield
--	5-9750	ASSEMBLY, Heat Shield
16	4-0559	BRACKET, Clutch Retainer
17	1-6343	KIT, Electric Clutch (See Page 25 For Breakdown)
18	1-6117	MUFFLER, Left Hand
19	1-6118	MUFFLER, Right Hand
20	1-4082	GASKET, Exhaust (2)
21	1-7946*	ENGINE (18 HP Kohler Twin)
22	1-4338	DISC, Flex Coupling (2)
23	1-8626	HUB, Flex Coupling (2)
24	3-4733	SHAFT, Drive
--	4-7968	SHAFT, Drive
25	9-0848	SETSCREW, 5/16-18 x 1/2" Square Head (4)
26	3-8354	STRAP, Cross (3)
27	1-4803	SPACER, Flexible Coupling (2)
28	9-0138	SCREW, 3/8-16 x 1" Hex Head Cap, Grade 2 (6)
29	3-2070	WASHER, 3/8 Flat (8)
30	9-0546	LOCKNUT, 3/8-16 Hex (6)
31	9-1497	SCREW, 3/8-16x1-1/2 Hex Head Cap Grade 5 (2)
--	9-0143	SCREW, 3/8-16x1-1/4 Hex Head Cap Grade 5 (2)
32	9-0118	WASHER, 3/8 Split Lock (5)
33	9-0603	SCREW, 3/8-16 x 7/8" Hex Head Cap Grade 5(2)
34	2-3341	KNOB
35	9-1007	SCREW, 7/16-14 x 3/4" HHST (2)
36	9-0826	SCREW, 1/2-20 x 4" HHC Grade 5
37	9-0130	NUT, 3/8-16 Hex (2)
38	1-4438	HOOK, Hood Latch (2)
39	9-0585	NUT, 5/16-18 Hex Flange Lock, Grade 5 (2)
40	9-0362	SCREW, 1/4-20 x 5/8" Hex Head Flange, Self-Tapping
41	1-3847	RETAINER, 3/8 Bolt (4)
42	9-0302	SCREW, 1/4-20 x 3/8" Hex Head Flange, Self-Tapping
43	3-3864	BRACE, Axle
44	9-0361	SCREW, 5/16-18 x 5/8" Hex Head Flange, Self-Tapping (38)
45	9-0612	BOLT, 3/8-16 x 3/4" Hex Flange Lock (6)
46	9-0613	NUT, 3/8-16 Hex Flange Lock (8)
47	9-0919	NUT, 1/4 Push (2)
48	9-0989	SCREW, 5/16-18 x 7/8" Socket Head Cap
49	9-0187	WASHER, 5/16 Split Lock
50	1-2392	PIN, 1/4 x 7/8" Clevis (2)
51	9-0393	NUT, 1/2-20 Hex Lock
52	1-2431	PIN, Hair (2)
53	9-0164	SCREW, 3/8-24 x 1-1/2" Hex Head Cap, Grade 2
54	9-0905	WASHER, .406 I.D. x 1.38 Flat
55	1-4804	RELIEF, Strain
56	3-3635	SUPPORT, R. H. Axle
57	3-3634	SUPPORT, L. H. Axle
58	3-6238	BRACKET, Battery
59	3-6236	STIFFENER, Frame
60	1-5983	CLAMP, Battery
61	9-0055	WASHER, 1/4 SAE
62	9-0311	WING-NUT, 1/4-20 Thread
63	2-3295	U-NUT, 1/4-20 (2)
64	1-2691	CLIP
65	9-0859	SCREW, 3/8-24 x 3-3/4" Hex Head Cap, Grade 5
66	4-1724	SHAFT & LEVER
--	4-7982	SHAFT & LEVER
67	9-0037	COTTER-PIN, 3/32 x 3/4"
68	9-0122	WASHER, 3/8 SAE (4)
69	3-3633	SPACER, Transmission, 48" Cutting Deck (4)(Series 5; 33, 42,48)
70	7-9832	SCREW, 3/8-16 x 4" Hex Head Cap, Grade 5 (2)

NOTE: Use a 5/16" allen wrench to remove the Kohler oil drain plug.

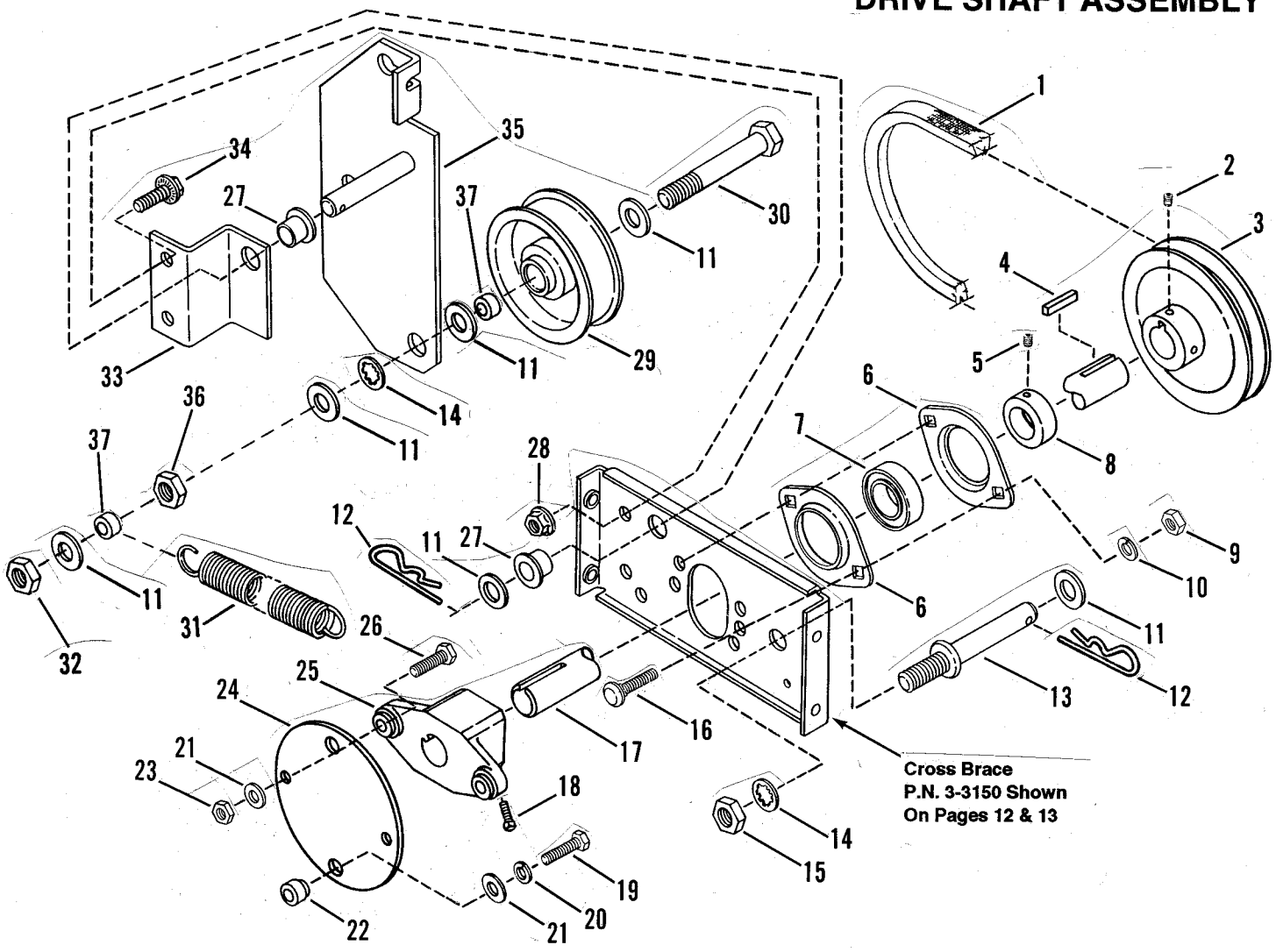
NEUTRAL BRAKE CONTROLS



ITEM	PART NO.	DESCRIPTION
1	9-0361	SCREW, 5/16-18 x 5/8" Hex Head, Self-Tapping (5)
2	9-0661	SCREW, 5/16-18 x 1" Hex Flng. Lk.
3	5-1909	BRACKET ASSM'Y., Cross Strap
4	3-8354	STRAP, Cross (2)
5	9-0506	SCREW, 3/8-16 x 1/2" Hex Washer Head , Self-Tapping (4)
6	9-0613	NUT, 3/8-16 Hex Flange
7	9-0701	SCREW, 3/8-16 x 1-3/4" Hex Flange Lock, Grade 5
8	1-4755	SLEEVE, Parking Brake
9	9-0130	NUT, 3/8-16 Hex
10	9-0390	WASHER, 3/8 Internal Tooth Lock
11	3-8142	LEVER, Parking Brake
12	3-6086	PEDAL, Neutral Brake
13	1-2661	PAD, Pedal (2)
14	1-3878	ROLL-PIN, 3/16 x 1-1/4"
15	5-3839	BRACKET, Pedal Pivot (Incl. 2 item 23)
16	2-3355	SWITCH, Neutral Brake Interlock
17	9-0853	SCREW, #10-24 x 1/2" H.W.H.S.T.(2)
18	1-4752	SPRING, Neutral Brake
19	4-0514	ARM, Neutral Brake
20	9-0037	COTTER-PIN, 3/32 x 3/4" (2)

ITEM	PART NO.	DESCRIPTION
21	1-5975	CABLE, Neutral Brake
22	9-0122	WASHER, 3/8 SAE Flat
23	1-4435	BEARING, Sleeve (2)
24	9-0477	NUT, 1/4-20 Hex, Grade A
25	1-4754	STUD, Parking Brake
26	5-9920	ASSEMBLY, Control Pedal
27	5-1975	ASSEMBLY, Control Pedal Pivot (Includes 2 item 28)
28	1-5140	BEARING, DX (2)
29	4-0612	ASSEMBLY, Control Pedal Arm
30	3-8351	ROD, Speed Control
31	9-0582	BOLT, 3/8-16 x 1" Hex Flange Lock
32	3-8657	LEVER, Friction Control
33	5-7307	ASSEMBLY, Brake Band
34	9-0112	BOLT, 1/4-28 x 2" Hex Head, Grade 5
35	9-0303	NUT, 1/4-28 Hex, Top Lock
36	1-9291	ROD, Brake
37	2-1128	SPACER
38	9-0717	NUT, 5/16-18 Hex Nyloc
39	1-6314	WASHER,Flat
40	1-9292	SPRING

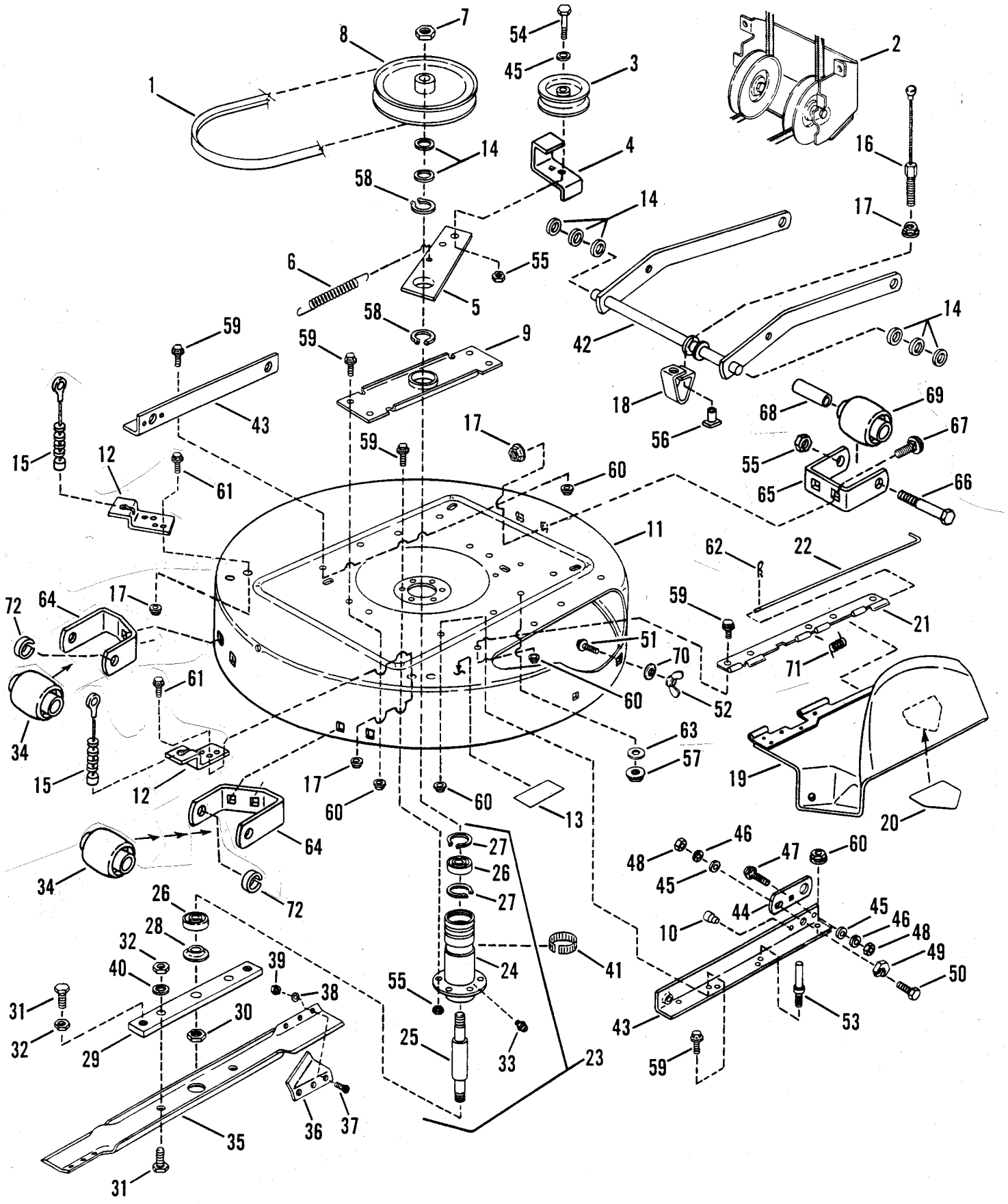
DRIVE SHAFT ASSEMBLY



ITEM	PART NO.	DESCRIPTION
1	1-7508	BELT, Traction Drive
2	9-0201	SCREW, 5/16-18 x 5/16" Socket Head (2)
3	2-3372	PULLEY, Drive, 4.25" O.D.
4	1-3431	KEY, Drive Pulley, 3/16 x 3/16 x 1"
5	9-0776	SCREW, 1/4-20 1/4" Socket Head
6	1-6240	FLANGETTE (2)
7	1-5971	BEARING
8	1-4625	COLLAR, Lock (Includes item 5)
9	9-0196	NUT, 5/16-18 Hex (2)
10	9-0187	WASHER, 5/16 Split Lock (2)
11	9-0122	WASHER, 3/8 SAE Flat (5)
12	1-2431	HAIRPIN, 1/4 x 1-1/8" (2)
13	1-2111	STUD, Idler
14	9-0390	WASHER, 3/8 Internal Tooth Lock
15	9-0155	NUT, 3/8-24 Hex, Grade 2
16	9-0316	BOLT, 5/16-18 x 3/4 Carriage (2)
17	4-7968	SHAFT, Drive
18	9-0848	SCREW, 5/16-18 x 1/2" Square Head, Cup Point, Set

ITEM	PART NO.	DESCRIPTION
19	9-1497	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5 (2)
20	9-0118	WASHER, 3/8 Split Lock (2)
21	3-2070	WASHER, 13/32" I.D., 3/4" O.D. (2)
22	1-4803	SPACER, Flex Coupling (2)
23	9-0546	NUT, 3/8-16 Hex, Center Lock (2)
24	1-4338	DISC, Flex Coupling
25	1-8626	HUB, Flex Coupling
26	9-0138	SCREW, 3/8-16 x 1" Hex Hd. Cap, Grade 2 (2)
27	1-3321	BUSHING (2)
28	9-0585	NUT, 5/16-18 Hex Fl. Lock, Gr.5 (2)
29	1-3850	PULLEY, Idler, 2.25 O.D.
30	2-8682	SCREW, 3/8-24 x 2" Hex Hd. Cap, Gr.5
31	2-8652	SPRING
32	9-1585	NUT, 3/8-16 Hex Lock, Grade 5 or B
33	3-3151	BRACKET, Idler Arm Support
34	9-0595	BOLT, 5/16-18 Hex Flange Lock (2)
35	4-0727	ARM, Idler
36	9-1302	NUT, 3/8-16 Hex, Grade 5 or B
37	2-4180	SPACER (2)

33" CUTTING DECK, BELTS (Series 4)
CABLE HUNG



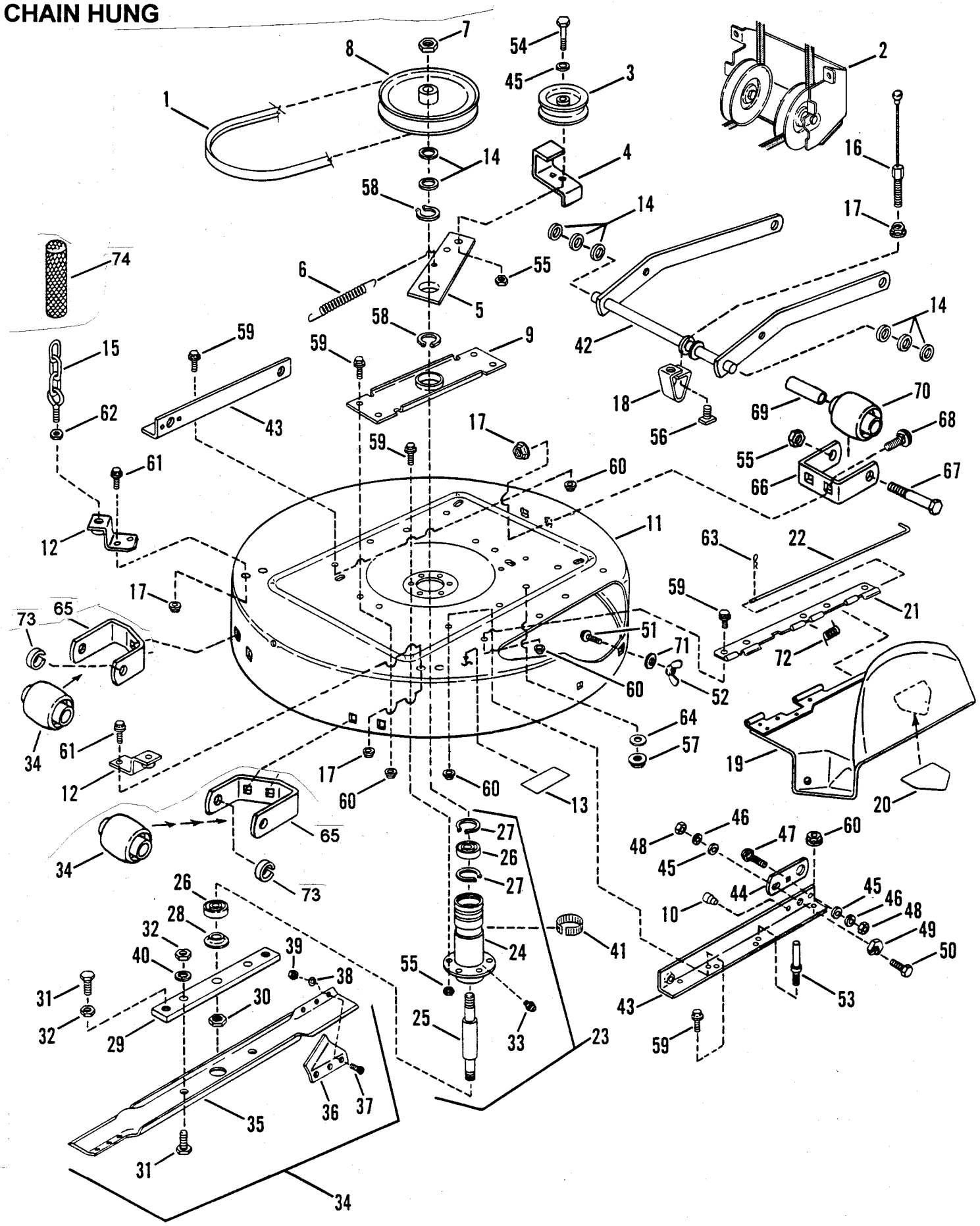
ITEM	PART NO.	DESCRIPTION
1	1-4799	BELT, 33" Drive (A101)
2	6-0636	ASSEMBLY, Mule Drive (See Page 23 For Parts Breakdown)
3	1-8574	PULLEY, Idler, Flat, 4.12 O.D
4	3-2341	GUIDE, Belt
5	4-7841	ARM, Idler
6	1-4405	SPRING, Belt Tension
7	9-0281	NUT, 3/4-16 Hex Jam
8	1-8581	PULLEY, 8" O.D.
9	3-8018	BRACE, Spindle
10	1-4756	BUMPER BUTTON
11	6-0978	DECK, 33" Cutter
12	3-3115	BRACKET, Rear Lift (2)
13	1-4852	DECAL-CAUTION, Deflector in Place
14	1-0935	WASHER, Shim (2)
15	1-6845	CABLE, Rear Lift (2)
16	1-5629	CABLE, Front Lift
17	9-0585	NUT, 5/16-18 Hex Flange Lock (12)
18	3-8043	BRACKET, Front Lift Hanger
19	5-1978	DEFLECTOR, (Includes item 20)
20	1-3010	DECAL-DANGER (Cut Finger)
21	3-9586	HINGE, Side Chute
22	3-2323	PIN, Hinge
23	5-9619	ASSEMBLY, Spindle (Includes items 24 thru 33)
24	5-1529	HOUSING, Spindle (Incl. item 33)
25	2-7631	SPINDLE, 33" Mower Deck
26	1-3313	BEARING, Spindle (2)
27	1-2491	RING, Retaining
28	1-4407	WASHER, Spindle
29	3-7751	HOLDER, Blade
30	9-0356	NUT, 5/8-18 Hex Lock
31	9-0392	SCREW, 1/2-20 x 1" Hex Head Cap (Grade 5) (4)
32	9-0559	JAM-NUT, 1/2-20 Hex (4)
33	1-0817	FITTING, Lube (2)
34	1-7510	WHEEL, Gage (2)
35	1-9523	BLADE, 33" Mower Deck
36	*3-7723	AIR-LIFT (2)
37	*9-0228	SCREW, 5/16-24 x 11/16" Machine (6)
38	*9-0391	WASHER, 5/16-24 Internal Tooth Lock (6)
39	*9-0223	NUT, 5/16-24 Hex (6)
40	9-0509	WASHER, 1/2 Internal Tooth Lock (2)
41	1-2670	RING, Tolerance
42	4-7870	WELDMENT, Front Lift Arm
43	3-8194	RAIL, Lift Arm
44	3-2432	LINK-ADJUSTMENT
45	9-0122	WASHER, 3/8 SAE (3)
46	9-0118	WASHER, 3/8 Split Lock (2)
47	9-0850	BOLT, 3/8-16 x 3/4" Carriage
48	9-0130	NUT, 3/8-16 Hex (2)
49	1-5012	RING, Adjustment
50	9-0563	SCREW, 3/8-16 x 1" Hex Head Cap (2)
51	9-0001	BOLT, 5/16-18 x 3/4" Short Neck Carr.
52	9-0492	WING-NUT, 5/16-18
53	1-4583	STUD, Deck Stop
54	9-0164	SCREW, 3/8-24 x 1 1/2" Hex Head Cap
55	9-0289	NUT, 3/8-24 Hex Lock (4)
56	9-0388	T-NUT, 5/16-18
57	9-0155	NUT, 3/8-24 Hex (2)
58	1-0740	RING, Retaining (2)
59	9-0612	BOLT, 3/8-16 x 3/4" Hex Flng. Lock (17)
60	9-0613	NUT, 3/8-16 Hex Flange Lock (17)
61	9-0721	BOLT, 5/16-18 x 1/2" Hex Flange Lock, (Grade 5) (4)
62	1-5067	HAIR-PIN
63	9-0390	WASHER, 3/8 Internal Tooth Lock
64	3-8450	BRACKET, Gage Wheel (Rear) (2)
65	3-8451	BRACKET, Gage Wheel (Front)
66	9-0859	SCREW, 3/8-24 x 3 3/4" Hex Hd. Cap (3)
67	9-0004	BOLT, 5/16-18 x 1/2" Short Neck Carr. (6)
68	1-5272	SPACER (3)
69	1-9190	WHEEL, Gage
70	9-0188	WASHER, 5/16 Flat
71	1-6341	SPRING, Hinge
72	1-2067	RING (2)

NOTE:
For Complete Cutter Unit order following number: 33" Replacement Deck - Complete Unit 6-0828

DECAL NOT SHOWN:
P.N. 2-2991 (33" HI-VAC)

***AIR LIFT KIT NO. 6-0480 includes 2 ea. No. 3-7723, 6 ea. No. 9-0228, 6 ea. No. 9-0391, 6 ea. No. 9-0223**

33" CUTTING DECK, BELTS (SERIES 4)
CHAIN HUNG



33" CUTTING DECK, BELTS (SERIES 4) CHAIN HUNG

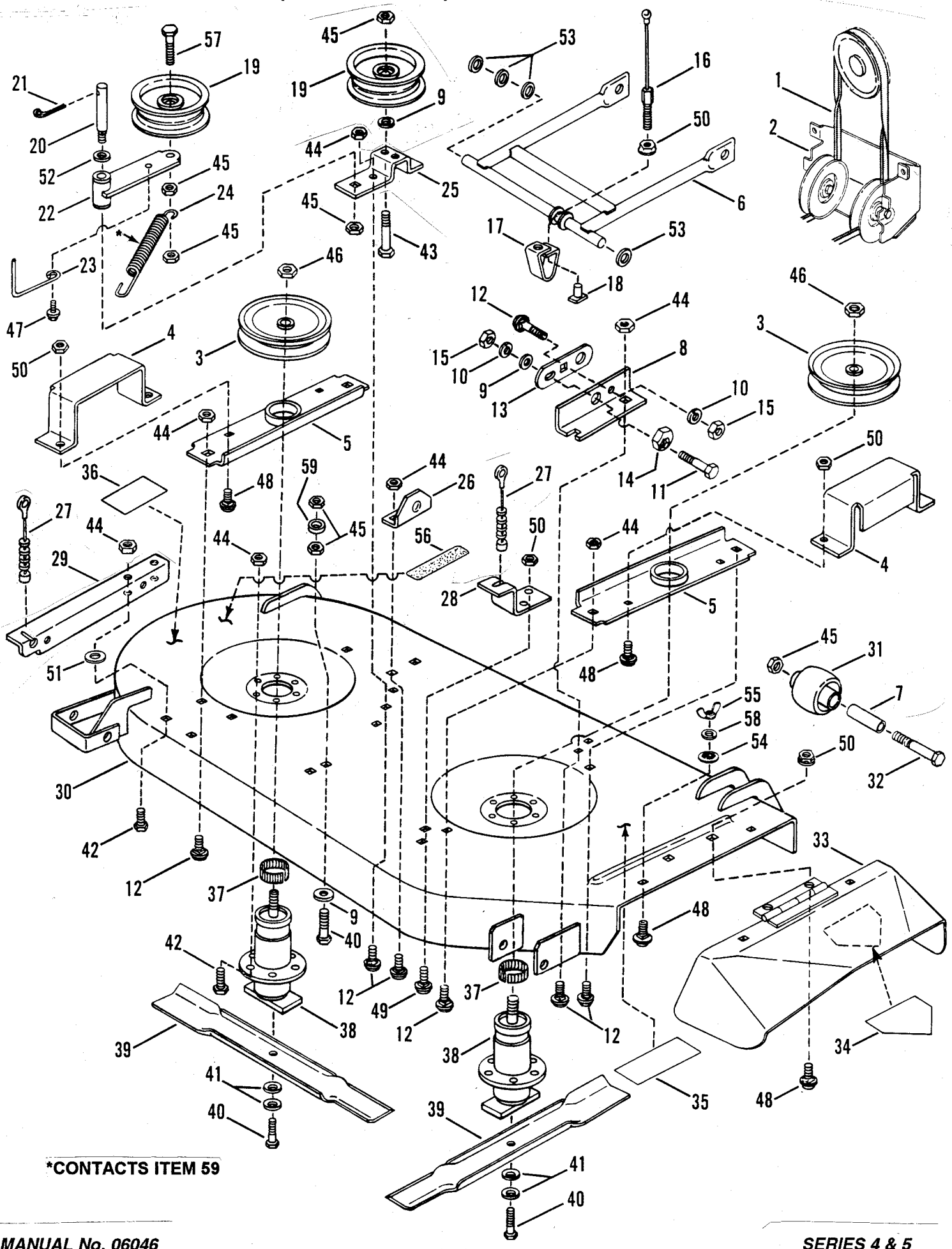
ITEM	PART NO.	DESCRIPTION
1	1-4799	BELT, 33" Drive (A101)
2	6-0636	ASSEMBLY, Mule Drive (See Page 29 For Parts Breakdown)
3	1-8574	PULLEY, Idler, Flat, 4.12 O.D
4	3-2341	GUIDE, Belt
5	4-7841	ARM, Idler
6	1-4405	SPRING, Belt Tension
7	1-0027	NUT, 3/4-16 Hex Jam
8	1-8581	PULLEY, 8" O.D.
9	3-8018	BRACE, Spindle
10	1-4756	BUMPER BUTTON
11	6-0978	DECK, 33" Cutter
12	5-1533	ASSEMBLY,Brkt. Rear Lift (2)
13	1-4852	DECAL-CAUTION, Deflector in Place
14	1-0935	WASHER, Shim (2)
15	5-3739	ASSEMBLY, Adj. Bolt-Chain (2)
16	1-5629	CABLE, Front Lift
17	9-0585	NUT, 5/16-18 Hex Flange Lock (12)
18	3-8043	BRACKET, Front Lift Hanger
19	5-1978	DEFLECTOR, (Includes item 20)
20	1-3010	DECAL-DANGER (Cut Finger)
21	3-9586	HINGE, Side Chute
22	3-2323	PIN, Hinge
23	5-9619	ASSEMBLY, Spindle (Includes items 24 thru 33)
24	5-1529	HOUSING, Spindle (Incl. item 33)
25	2-7631	SPINDLE, 33" Mower Deck
26	1-3313	BEARING, Spindle (2)
27	1-2491	RING, Retaining
28	1-4407	WASHER, Spindle
29	3-7751	HOLDER, Blade
30	9-0356	NUT, 5/8-18 Hex Lock
31	9-0392	SCREW, 1/2-20 x 1" Hex Head Cap (Grade 5) (4)
32	9-0559	JAM-NUT, 1/2-20 Hex (4)
33	1-0817	FITTING, Lube (2)
34	1-7510	WHEEL, Gage (2)
35	1-9523	BLADE, 33" Mower Deck
36	*3-7723	AIR-LIFT (2)
37	*9-0228	SCREW, 5/16-24 x 11/16" Machine, Grade 5 (6)
38	*9-0391	WASHER, 5/16-24 Internal Tooth Lock (6)
39	*9-0223	NUT, 5/16-24 Hex (6)
40	9-0509	WASHER, 1/2 Internal Tooth Lock (2)
41	1-2670	RING, Tolerance
42	4-7870	WELDMENT, Front Lift Arm
43	3-8194	RAIL, Lift Arm (2)
44	3-2432	LINK-ADJUSTMENT
45	9-0122	WASHER, 3/8 SAE (3)
46	9-0118	WASHER, 3/8 Split Lock (2)
47	9-0850	BOLT, 3/8-16 x 3/4" Carriage, Gr. 2
48	9-0130	NUT, 3/8-16 Hex (2)
49	1-5012	RING, Adjustment
50	9-0563	SCREW, 3/8-16 x 1" H.H. Cap, Gr. 5 (2)
51	9-0001	BOLT, 5/16-18 x 3/4" Sh. Nk. Carr,.Gr. 5
52	9-0492	WING-NUT, 5/16-18
53	1-4583	STUD, Deck Stop
54	9-0164	SCREW, 3/8-24 x 1-1/2" H.H. C., Gr. 2
55	9-0289	NUT, 3/8-24 Hex Lock (4)
56	9-0388	T-NUT, 5/16-18
57	9-0155	NUT, 3/8-24 Hex, Grade 2 (2)
58	1-0740	RING, Retaining (2)
59	9-0612	BOLT, 3/8-16 x 3/4" Hex Flng. Lock (17)
60	9-0613	NUT, 3/8-16 Hex Flange Lock (17)
61	9-0721	BOLT, 5/16-18 x 1/2" Hex Flange Lock, (Grade 5) (4)
62	9-0665	NUT, 3/8-16 Hex Jam (2)
63	1-5067	PIN, Hair Cotter
64	9-0390	LOCKWASHER, 3/8 Internal Tooth
65	3-8450	BRACKET, Gage Wheel (Rear)(2)
66	3-8451	BRACKET, gage Wheel (Front)
67	9-0859	SCREW, 3/8-24 x 3-3/4" H.H.C., Gr. 5 (3)
68	9-0004	BOLT, 5/16-18 x 1/2" Short Neck Cariage, Grade 5 (6)
69	1-5272	SPACER (3)
70	1-9190	WHEEL, Gage (3)
71	9-0188	WASHER, 5/16 Flat
72	1-6341	SPRING, Hinge
73	1-2067	RING (2)
74	2-8295	COVER, Chain (2)

DECAL NOT SHOWN:
P.N. 2-2991 (33" HI-VAC)

NOTE:
For Complete Cutter Unit order following number:
33" Replacement Deck - Complete Unit 6-0828

***AIR LIFT KIT NO. 6-0480 includes 2 ea. No. 3-7723, 6 ea. No. 9-0228, 6 ea. No. 9-0391, 6 ea. No. 9-0223**

41"/42" CUTTING DECK (CABLE HUNG)

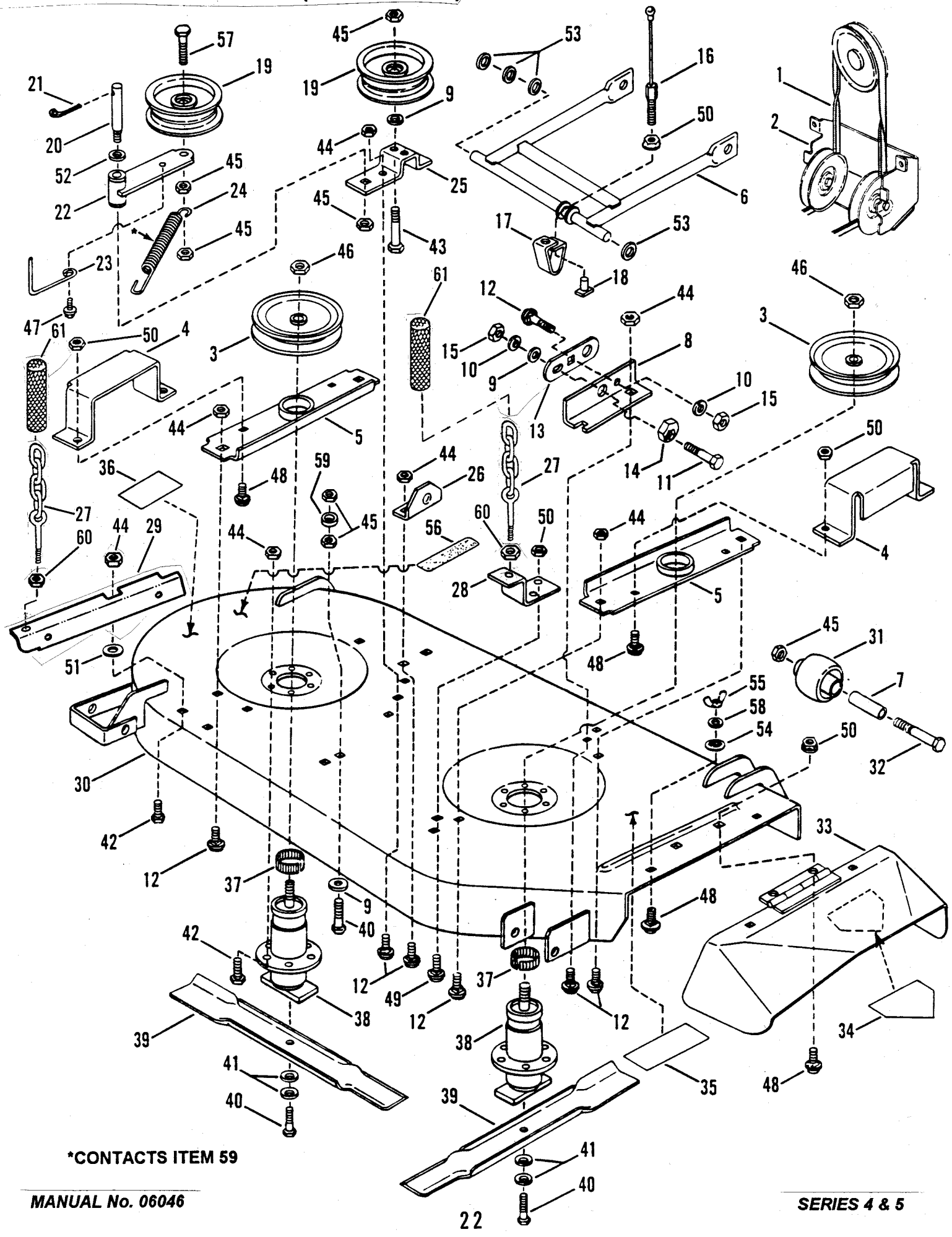


ITEM	PART NO.	DESCRIPTION
1	1-4800	BELT, 42" Deck Drive (A137)
2	6-0636	ASSEMBLY, Mule Drive (See Page 29 For Parts Breakdown)
3	1-4397	PULLEY, 5 3/4" O.D. (2)
4	3-8080	GUARD, Pulley (2)
5	3-8078	BRACE, Spindle (2)
6	4-9724	ASSEMBLY, Front Lift Arm
7	1-5272	SPACER, Wheel (4)
8	3-8181	BRACKET, Right Front
9	9-0122	WASHER, 3/8 SAE (3)
10	9-0118	WASHER, 3/8 Split Lock
11	9-0563	SCREW, 3/8-16 x 1" Hex Head Cap, Grade 5
12	9-0850	BOLT, 3/8-16 x 3/4" Carriage, Grade 2 (8)
13	3-2432	LINK, Adjustment
14	1-5012	RING, Adjustment
15	9-0130	NUT, 3/8-16 Hex (2)
16	1-5629	CABLE, Front Lift
17	3-8043	BRACKET, Front Lift Arm Hanger
18	9-0388	T-NUT, 5/16-18
19	1-8585	PULLEY, 4.1" O.D. (2)
20	1-4408	STUD, 3/8-24 Idler
21	9-0041	COTTER-PIN, 1/8 x 1"
22	5-1399	ASSEMBLY, Idler Arm (Includes 2 #1-4409 Bushings & 1 #1-3864 Fitting)
23	1-4410	GUIDE, Belt
24	1-4513	SPRING, Idler Arm
25	3-8079	BRACKET, Idler
26	3-2297	BRACKET, Left Front
27	1-6845	CABLE, Rear Lift (2)
28	3-3083	BRACKET, Rear Lift, Right Side
29	3-3086	BRACKET, Rear Lift, Left Side
30	4-9960	DECK, 42" Cutter
31	1-9190	WHEEL, Gage (4)
32	9-0859	SCREW, 3/8-24 x 3-3/4" Hex Head Cap, Gr.5 (4)
33	5-1401	DEFLECTOR (Includes Decal item 34)
34	1-3010	DECAL, DANGER
35	1-4852	DECAL, CAUTION, Deflector in Place
36	1-6973	DECAL, CAUTION, Rotating Blades
37	1-2670	RING, Tolerance, 3/4" (2)
38	5-1473	ASSEMBLY, Spindle (2) (See Page 29 For Parts Breakdown)
39	1-9795	BLADE, 21" (2) (shown)
--	2-6690	BLADE, 21" (hat shaped) High Lift (2) (not shown)
40	9-0824	SCREW, 3/8-24 x 1-1/4" Hex Head Cap, Grade 5 (3)
41	1-2063	WASHER, Cone (4)
42	9-0612	BOLT, 3/8-16 x 3/4" Hex Flange Lock (9)
43	9-0483	SCREW, 3/8-24 x 1-3/4" Hex Head Cap, Grade 5 (2)
44	9-0613	NUT, 3/8-16 Hex Flange Lock (18)
45	9-0289	NUT, 3/8-24 Hex Lock (10)
46	9-0820	JAM-NUT, 3/4-16 Hex Center Lock (10)
47	9-0741	SCREW, 1/4-20 x 5/8" Self-Tapping, Grade 5
48	9-0799	BOLT, 5/16-18 x 5/8" Carriage, Grade 5 (8)
49	9-0788	BOLT, 5/16-18 x 3/4" Carriage, Grade 5 (2)
50	9-0585	NUT, 5/16-18 Hex Flange Lock, Grade 5 (11)
51	2-0984	WASHER, 3/8 Flat
52	9-0183	WASHER, 5/8 SAE
53	1-0935	WASHER, Spacer (4)
54	1-1791	RETAINER, 5/16 Bolt (2)
55	9-0375	WING-NUT, 5/16-18 (2)
56	1-2929	FOOTPAD
57	9-0167	SCREW, 3/8-24 x 2" Hex Head Cap, Grade 5
58	9-0187	WASHER, 5/16 Split Lock (2)
59	1-4527	SPACER

NOTE! For Complete Cutter Unit, Order Following P.N. 6-0830 (42" Replacement Deck, Series 4 & 5).

DECAL NOT SHOWN:
P.N. 2-2992 (Series 4)
P.N. 2-4910 (Series 5)

41"/42" CUTTING DECK (CHAIN HUNG)

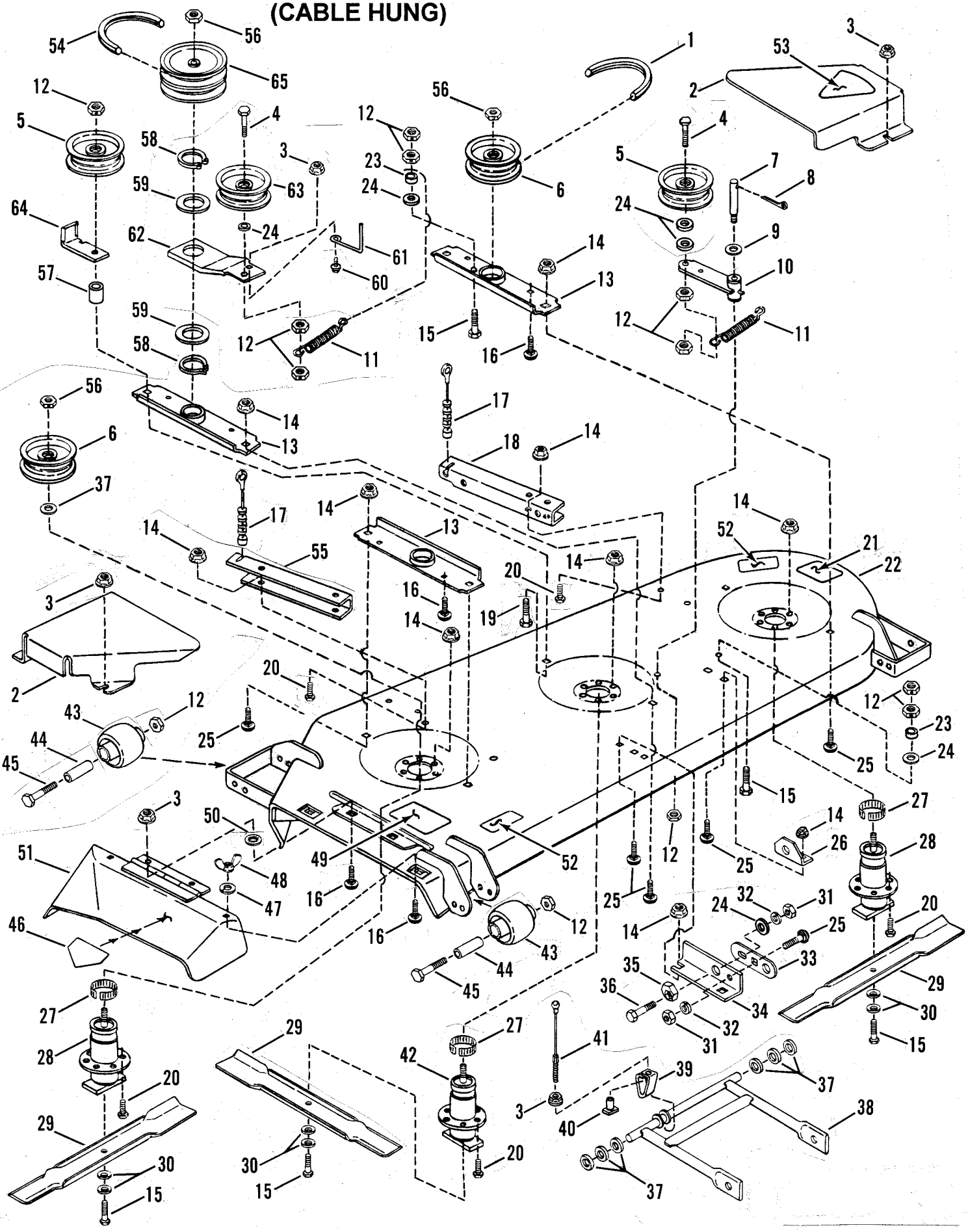


ITEM	PART NO.	DESCRIPTION
1	1-4800	BELT, 42" Deck Drive (A137)
2	6-0636	ASSEMBLY, Mule Drive (See Page 29 For Parts Breakdown)
3	1-4397	PULLEY, 5 3/4" O.D. (2)
4	3-8080	GUARD, Pulley (2)
5	3-8078	BRACE, Spindle (2)
6	4-9724	ASSEMBLY, Front Lift Arm
7	1-5272	SPACER, Wheel (4)
8	3-8181	BRACKET, Right Front
9	9-0122	WASHER, 3/8 SAE (3)
10	9-0118	WASHER, 3/8 Split Lock
11	9-0563	SCREW, 3/8-16 x 1" Hex Head Cap, Grade 5
12	9-0850	BOLT, 3/8-16 x 3/4" Carriage, Grade 2 (8)
13	3-2432	LINK, Adjustment
14	1-5012	RING, Adjustment
15	9-0130	NUT, 3/8-16 Hex (2)
16	1-5629	CABLE, Front Lift
17	3-8043	BRACKET, Front Lift Arm Hanger
18	9-0388	T-NUT, 5/16-18
19	1-8585	PULLEY, 4.1" O.D. (2)
20	1-4408	STUD, 3/8-24 Idler
21	9-0041	COTTER-PIN, 1/8 x 1"
22	5-1399	ASSEMBLY, Idler Arm (Includes 2 #1-4409 Bushings & 1 #1-3864 Fitting)
23	1-4410	GUIDE, Belt
24	1-4513	SPRING, Idler Arm
25	3-8079	BRACKET, Idler
26	3-2297	BRACKET, Left Front
27	5-3739	ASSEMBLY, Adj. Bolt-Chain (2)
28	5-1532	ASSEMBLY, Bracket, Rear Lift, Right Side
29	5-7385	ASSEMBLY, Bracket, Rear Lift, Left Side
30	4-1582	DECK, 42" Cutter
31	1-9190	WHEEL, Gage (4)
32	9-0859	SCREW, 3/8-24 x 3-3/4" Hex Head Cap, Gr.5 (4)
33	5-1401	DEFLECTOR (Includes Decal item 34)
34	1-3010	DECAL, DANGER
35	1-4852	DECAL, CAUTION, Deflector in Place
36	1-6973	DECAL, CAUTION, Rotating Blades
37	1-2670	RING, Tolerance, 3/4" (2)
38	5-1473	ASSEMBLY, Spindle (2) (See Page 29 For Parts Breakdown)
39	1-9795	BLADE, 21" (2)
40	9-0824	SCREW, 3/8-24 x 1-1/4" Hex Head Cap, Grade 5 (3)
41	1-2063	WASHER, Cone (4)
42	9-0612	BOLT, 3/8-16 x 3/4" Hex Flange Lock (9)
43	9-0483	SCREW, 3/8-24 x 1-3/4" Hex Head Cap, Grade 5 (2)
44	9-0613	NUT, 3/8-16 Hex Flange Lock (18)
45	9-0289	NUT, 3/8-24 Hex Lock (10)
46	9-0820	JAM-NUT, 3/4-16 Hex Center Lock (10)
47	9-0741	SCREW, 1/4-20 x 5/8" Self-Tapping, Grade 5
48	9-0799	BOLT, 5/16-18 x 5/8" Carriage, Grade 5 (8)
49	9-0788	BOLT, 5/16-18 x 3/4" Carriage, Grade 5 (2)
50	9-0585	NUT, 5/16-18 Hex Flange Lock, Grade 5 (11)
51	2-0984	WASHER, 3/8 Flat
52	9-0183	WASHER, 5/8 SAE
53	1-2067	RING (2)
54	1-1791	RETAINER, 5/16 Bolt (2)
55	9-0375	WING-NUT, 5/16-18 (2)
56	1-2929	FOOTPAD
57	9-0167	SCREW, 3/8-24 x 2" Hex Head Cap, Grade 5
58	9-0187	WASHER, 5/16 Split Lock (2)
59	1-4527	SPACER
60	9-1658	NUT, 3/8-16 Hex Jam (2)
61	2-8295	COVER, Chain (2)

NOTE! For Complete Cutter Unit, Order Following P.N. 6-0830 (42" Replacement Deck, Series 4 & 5).

DECAL NOT SHOWN:
P.N. 2-2992 (Series 4)
P.N. 2-4910 (Series 5)

48" CUTTING DECK, BELTS, PULLEYS (CABLE HUNG)



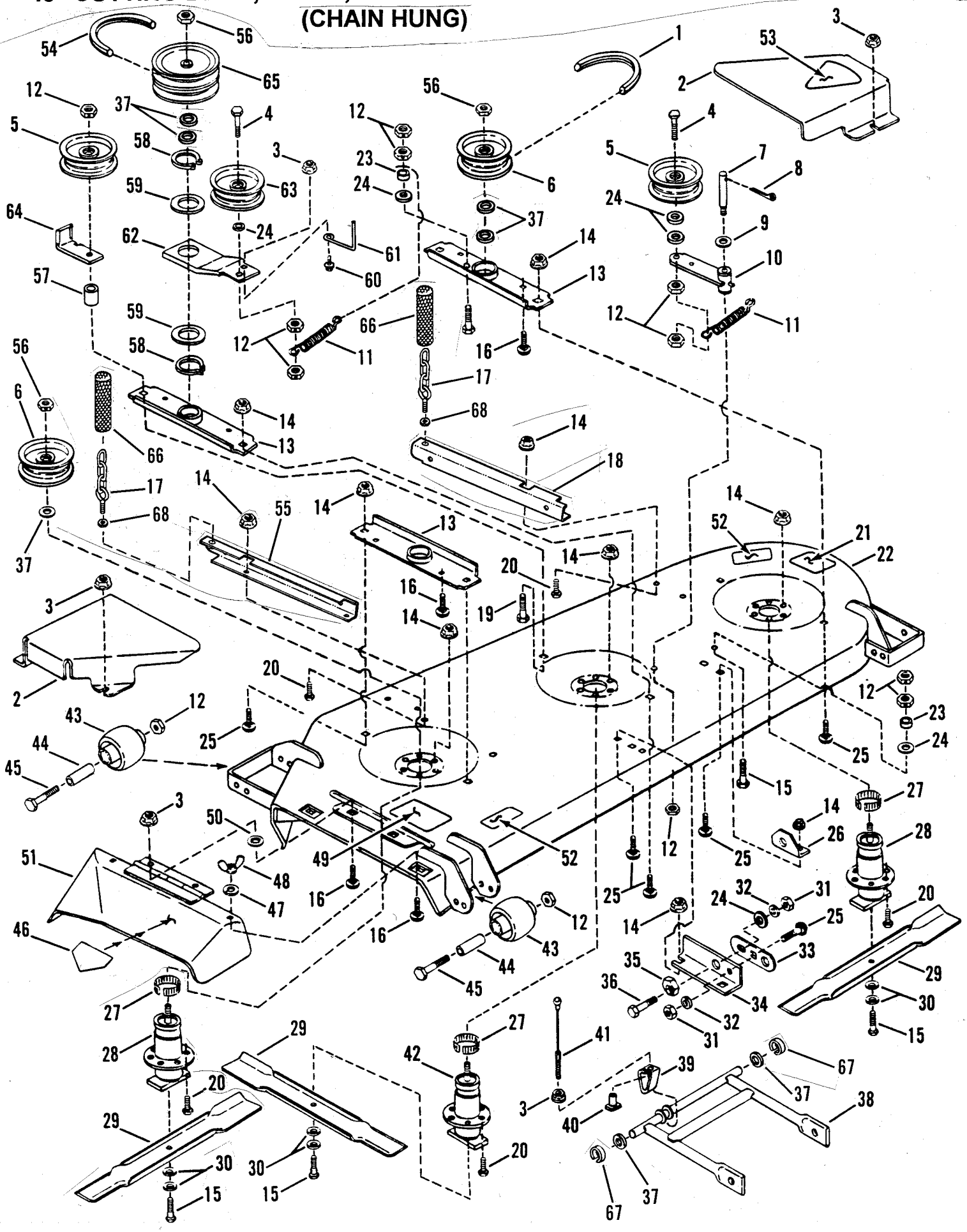
48" CUTTING DECK, BELTS, PULLEYS CABLE HUNG

ITEM	PART NO.	DESCRIPTION
1	2-4497	V-BELT, 48" Cutting Deck, AA105
2	3-5054	GUARD, Pulley (2)
3	9-0585	NUT, 5/16-18 Hex Fl. Lk., Gr. 5 (8)
4	9-0167	SCREW, 3/8-24 x 2" H.H.C., Gr. 5
5	1-8651	PULLEY, Idler, V, 4-1/2" O.D. (2)
6	1-4544	PULLEY, Idler, Flat, 4-3/4" O.D. (2)
7	1-4408	STUD, Idler
8	9-0041	COTTER-PIN, 1/8 x 1"
9	9-0183	WASHER, 5/8 SAE Flat
10	5-1475	ASSEMBLY, Idler Arm
11	1-4513	SPRING (2)
12	9-0289	NUT, 3/8-24 Hex Lock (12)
13	3-8078	BRACE, Spindle (3)
14	9-0613	NUT, 3/8-16 Hex Flange Lock (22)
15	9-0824	SCREW, 3/8-24 x 1-1/4" Gr.5 (5)
16	9-0799	BOLT, 5/16-18 x 5/8 Carr. Gr. 5 (8)
17	1-6845	CABLE, Lift (2)
18	3-3118	SUPPORT, Cable, Left Side (Rear)
19	9-0169	SCREW, 3/8-24 x 2-1/2" H.H.C., Gr.5
20	9-0612	BOLT, 3/8-16 x 3/4" Flange Lock (13)
21	1-6973	DECAL-CAUTION
22	4-9961	DECK, 48" Cutter
23	1-4527	SPACER (2)
24	9-0122	WASHER, 3/8 SAE (4)
25	9-0850	BOLT, 3/8-16 x 3/4" S.N.C., Gr.2 (10)
26	3-2297	BRACKET, Front Hanger (Left Side)
27	1-2670	RING, Tolerance, 3/4" (3)
28	5-1473	ASSEMBLY, Spindle (2) (See Page 23 For Breakdown)
29	1-9733	BLADE, 16.5" (3)
30	1-2063	WASHER, Cone (6)
31	9-0130	NUT, 3/8-16 Hex, Gr. 5 (2)
32	9-0118	WASHER, 3/8 Split Lock (2)
33	3-2432	LINK, Adjustment
34	3-8181	BRACKET, Front Hanger (Right Side)
35	1-5012	RING, Adjustment
36	9-0563	SCREW, 3/8-16 x 1" H.H.C., Gr. 5
37	1-0935	WASHER, 3/4 I.D. (7)
38	4-9724	ARM, Front Lift
39	3-8043	BRACKET, Front Lift Arm
40	9-0388	T-NUT, 5/16-18
41	1-5629	CABLE, Front Lift
42	5-1528	ASSEMBLY, Spindle (See Page 29 For Breakdown)
43	1-9190	WHEEL, Gage, Front (4)
44	1-5272	SPACER (4)
45	9-0859	SCREW, 3/8-24 x 3-3/4", Gr. 5 (4)
46	1-3010	DECAL-DANGER
47	9-0187	WASHER, 5/16 Split Lock (2)
48	9-0375	WING-NUT, 5/16-18 (2)
49	1-4852	DECAL- CAUTION, Deflector in Place
50	1-1791	RETAINER, 5/16 Bolt (2)
51	5-1401	ASSEMBLY, Side Chute (Includes item 46)
52	1-2929	FOOTPAD (2)
53	2-4431	DECAL - 48 Inch
54	1-4801	V-BELT, Drive, A92
55	3-3119	SUPPORT, Cable, Right Side (Rear)
56	9-0820	NUT, 3/4-16 Hex Jam Lock (3)
57	2-1945	SPACER
58	1-0740	RING, Retaining (2)
59	1-4795	WASHER, Plastic (2)
60	9-0788	BOLT, 5/16-18 x 3/4" S.N.C., Gr. 5
61	1-4410	GUIDE, Belt
62	3-8156	ARM, Idler, Center
63	2-3966	PULLEY, Idler, Flat, 4.8" O.D.
64	3-2368	GUIDE, Belt
65	1-4545	PULLEY, Double, 5"O.D. & 4-3/4"O.D.

Refer To Page 31 For Mower To Tractor Hanger Details

NOTE! For Complete Cutter Unit, Order Following Number; 6-0832 (Complete Unit-Replacement Deck)

48" CUTTING DECK, BELTS, PULLEYS (CHAIN HUNG)



ITEM	PART NO.	DESCRIPTION
1	2-4497	V-BELT, 48" Cutting Deck, AA105
2	3-5054	GUARD, Pulley (2)
3	9-0585	NUT, 5/16-18 Hex Fl. Lk., Gr. 5 (8)
4	9-0167	SCREW, 3/8-24 x 2" H.H.C., Gr. 5
5	1-8651	PULLEY, Idler, V, 4-1/2" O.D. (2)
6	1-4544	PULLEY, Idler, Flat, 4-3/4" O.D. (2)
7	1-4408	STUD, Idler
8	9-0041	COTTER-PIN, 1/8 x 1"
9	9-0183	WASHER, 5/8 SAE Flat
10	5-1475	ASSEMBLY, Idler Arm
11	1-4513	SPRING (2)
12	9-0289	NUT, 3/8-24 Hex Lock (12)
13	3-8078	BRACE, Spindle (3)
14	9-0613	NUT, 3/8-16 Hex Flange Lock (22)
15	9-0824	SCREW, 3/8-24 x 1-1/4" Gr.5 (5)
16	9-0799	BOLT, 5/16-18 x 5/8 Carr. Gr. 5 (8)
17	5-3739	ASSEMBLY, Adj. Bolt-Chain (2)
18	5-7383	ASSEMBLY, Support RR Left
19	9-0169	SCREW, 3/8-24 x 2-1/2" H.H.C., Gr.5
20	9-0612	BOLT, 3/8-16 x 3/4" Flange Lock (13)
21	1-6973	DECAL-CAUTION
22	4-9961	DECK, 48" Cutter
23	1-4527	SPACER (2)
24	9-0122	WASHER, 3/8 SAE (4)
25	9-0850	BOLT, 3/8-16 x 3/4" S.N.C., Gr.2 (10)
26	3-2297	BRACKET, Front Hanger (Left Side)
27	1-2670	RING, Tolerance, 3/4" (3)
28	5-1473	ASSEMBLY, Spindle (2) (See Page 23 For Breakdown)
29	1-9733	BLADE, 16.5" (3)
30	1-2063	WASHER, Cone (6)
31	9-0130	NUT, 3/8-16 Hex, Gr. 5 (2)
32	9-0118	WASHER, 3/8 Split Lock (2)
33	3-2432	LINK, Adjustment
34	3-8181	BRACKET, Front Hanger (Right Side)

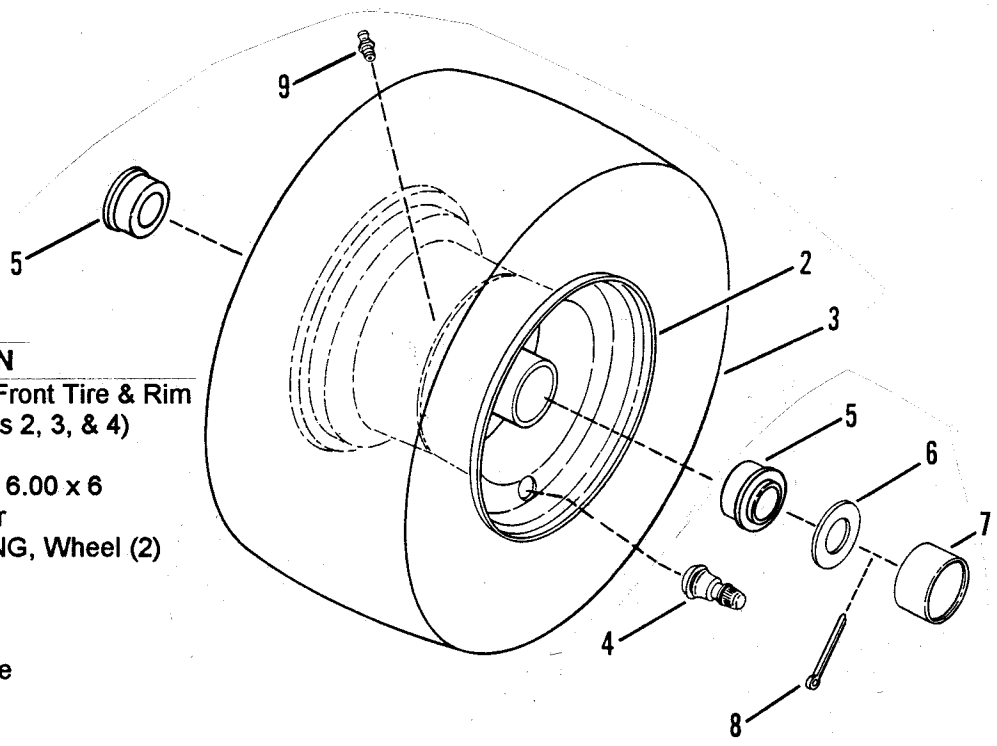
ITEM	PART NO.	DESCRIPTION
35	1-5012	RING, Adjustment
36	9-0563	SCREW, 3/8-16 x 1" H.H.C., Gr. 5
37	1-0935	WASHER, 3/4 I.D. (6)
38	4-9724	ARM, Front Lift
39	3-8043	BRACKET, Front Lift Arm
40	9-0388	T-NUT, 5/16-18
41	1-5629	CABLE, Front Lift
42	5-1528	ASSEMBLY, Spindle (See Page 29 For Breakdown)
43	1-9190	WHEEL, Gage, Front (4)
44	1-5272	SPACER (4)
45	9-0859	SCREW, 3/8-24 x 3-3/4", Gr. 5 (4)
46	1-3010	DECAL-DANGER
47	9-0187	WASHER, 5/16 Split Lock (2)
48	9-0375	WING-NUT, 5/16-18 (2)
49	1-4852	DECAL- CAUTION, Deflector in Place
50	1-1791	RETAINER, 5/16 Bolt (2)
51	5-1401	ASSEMBLY, Side Chute (Includes item 46)
52	1-2929	FOOTPAD (2)
53	2-4431	DECAL - 48 Inch
54	1-4801	V-BELT, Drive, A92
55	5-7384	ASSEMBLY, Support RR Right
56	9-0820	NUT, 3/4-16 Hex Jam Lock (3)
57	2-1945	SPACER
58	1-0740	RING, Retaining (2)
59	1-4795	WASHER, Plastic (2)
60	9-0788	BOLT, 5/16-18 x 3/4" S.N.C., Gr. 5
61	1-4410	GUIDE, Belt
62	3-8156	ARM, Idler, Center
63	2-3966	PULLEY, Idler, Flat, 4.8" O.D.
64	3-2368	GUIDE, Belt
65	1-4545	PULLEY, Double, 5"O.D. & 4-3/4"O.D.
66	2-8295	COVER, Chain (2)
67	1-2067	RING (2)
68	9-1658	NUT, 3/8-16 Hex Jam (2)

Refer To Page 31 For Mower To Tractor Hanger Details

NOTE! For Complete Cutter Unit, Order Following Number; 6-0832 (Complete Unit-Replacement Deck)

FRONT WHEELS

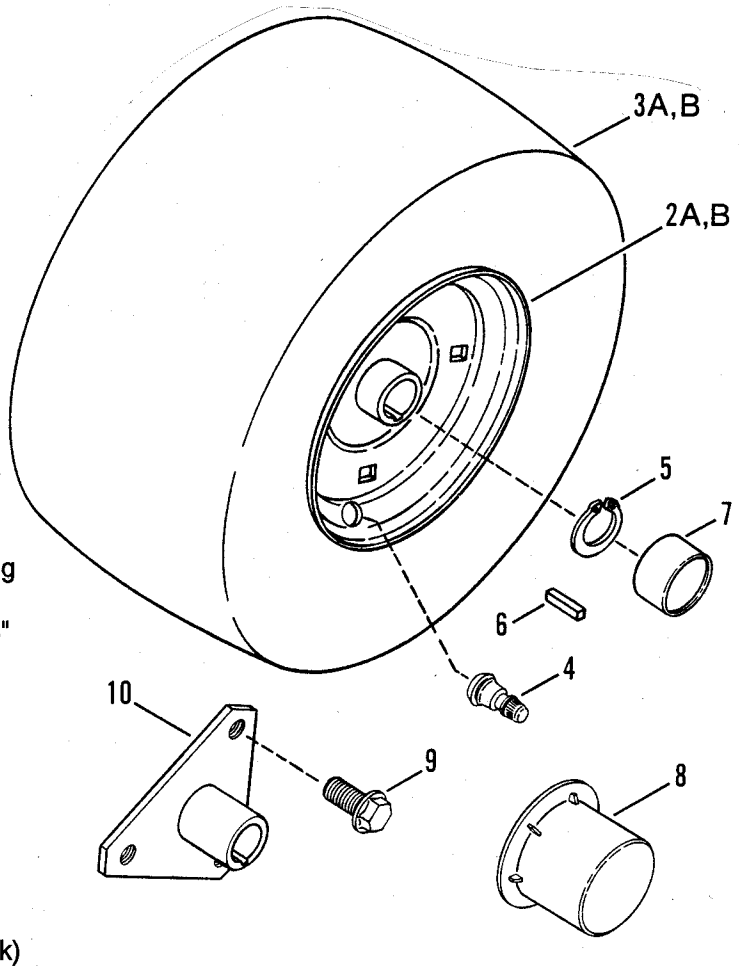
(1) ASSEMBLY



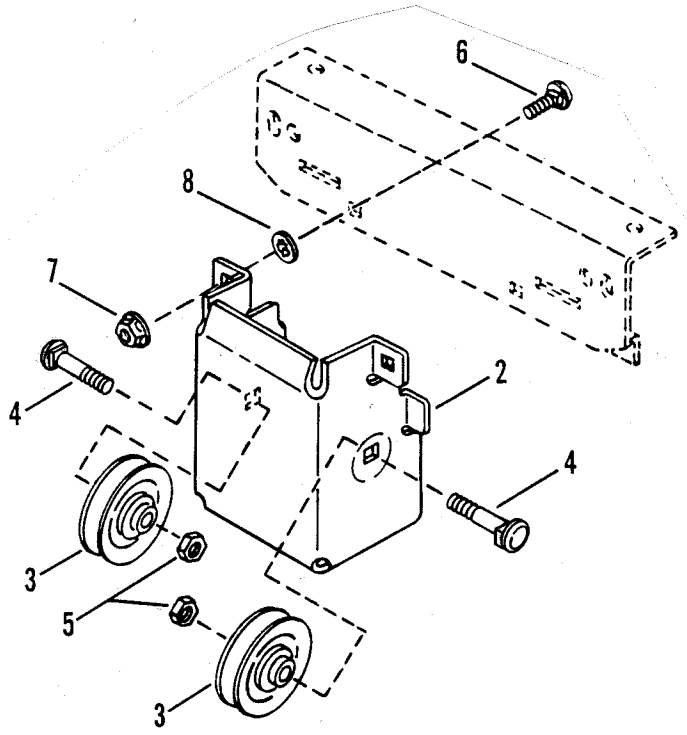
ITEM	PART NO.	DESCRIPTION
1	5-3840	ASSEMBLY, Front Tire & Rim (Includes items 2, 3, & 4)
2	2-6315	RIM
3	1-4350	TIRE, 15 x 6.00 x 6
4	1-2234	VALVE, Air
5	2-8722	HEIM BEARING, Wheel (2)
6	3-2027	WASHER
7	1-1022	COVER, Dust
8	9-0364	COTTER-PIN
9	1-3876	FITTING, Lube

REAR WHEELS

(1) ASSEMBLY



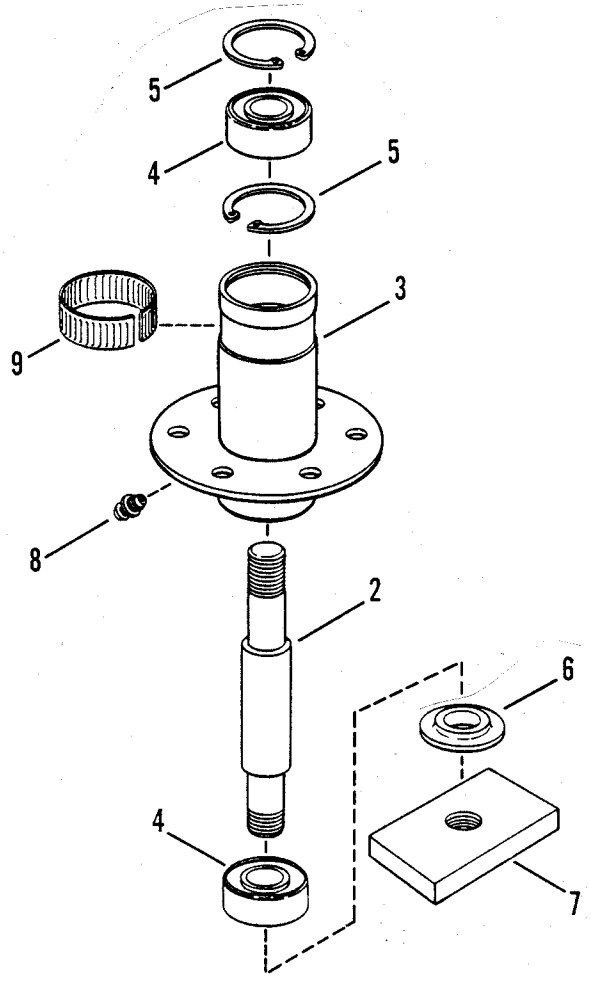
ITEM	PART NO.	DESCRIPTION
1	5-2339	ASSEMBLY, Rear Tire & Rim (Includes items 2A, 3A, & 4) (33" Cutting Deck)
–	5-2338	ASSEMBLY, Rear Tire & Rim (Includes items 2B, 3B, & 4) (42' & 48" Cutting Decks)
2A	1-7441	RIM, 10 x 5 (33" Cutting Deck)
2B	1-7442	RIM, 12 x 9 (42" & 48" Cutting Decks)
3A	1-5326	TIRE, 21 x 7.00 x 10 (33" Cutting Deck)
3B	1-9675	TIRE, 23 x 10.50 x 12 (42" & 48" Cutting Decks)
4	1-2234	VALVE, Air
5	1-5979	RING, Retaining
6	1-0210	KEY, 1/4 x 1/4 x 2" Square
7	1-1022	COVER, Dust (42" & 48" Cutting Decks)
8	1-5266	HUB-CAP (33" Cutting Deck)
9	9-0367	BOLT, 1/2-20 x 3/4" Lug (3) (33" Cutting Deck)
10	2-3344	HUB, Rear Wheel (33" Cutting Deck)



(1) ASSEMBLY

ITEM	PART NO.	DESCRIPTION
1	6-0636	ASSEMBLY, Mule Drive (Includes items 2 thru 8)
2	4-7860	BRACKET, Mule Drive
3	1-8651	PULLEY, Belt Idler (2)
4	9-0791	BOLT, 3/8-16 x 1-1/2" Short Neck Carriage, Grade 2 (2)
5	7-6979	NUT, 3/8-16 Hex (2)
6	9-0850	BOLT, 3/8-16 x 3/4" Carriage, Grade 2
7	9-0613	NUT, 3/8-16 Hex Flange

SPINDLE ASSEMBLY (42" & 48" OUTBOARD) (48" CENTER)

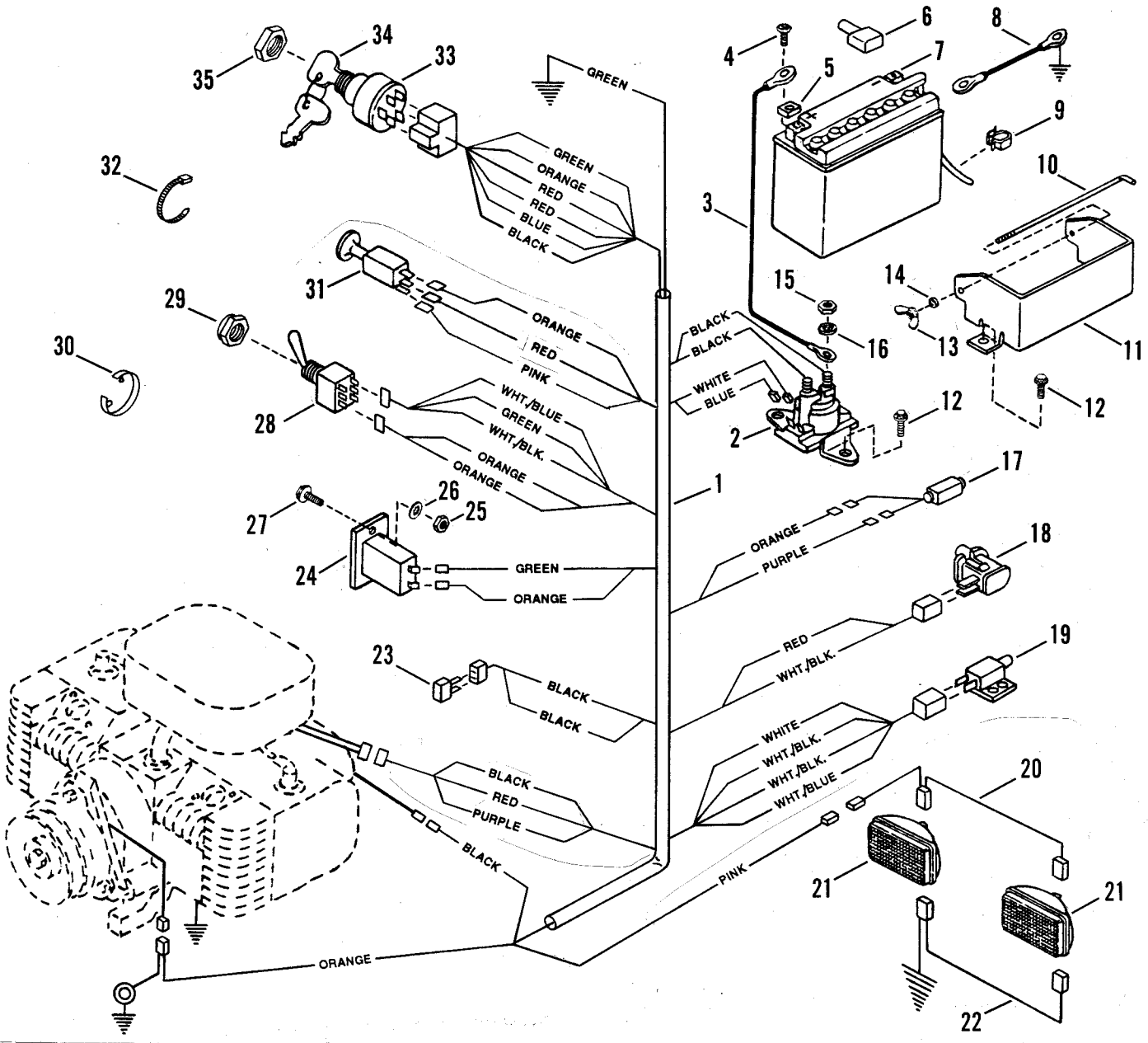


(1) ASSEMBLY

ITEM	PART NO.	DESCRIPTION
1	5-1473	ASSEMBLY, Spindle (Includes items 2A, 3A, & 4 thru 8) (42" & 48" Outboard)
–	5-1528	ASSEMBLY, Spindle (Includes items 2B, 3B, & 4 thru 8) (48" Center)
2A	2-7632	SPINDLE (42" & 48" Outboard)
2B	2-7641	SPINDLE (48" Center)
3A	5-1472	HOUSING, Spindle (42" & 48" Outboard)
3B	5-1527	HOUSING, Spindle (48" Center)
4	1-3313	BEARING, Spindle
5	1-2491	RING, Retaining (2)
6	1-4407	WASHER, Spindle
7	3-2294	HOLDER, Blade
8	1-0817	FITTING, Lube
9	*1-2670	RING, Tolerance

*ORDER SEPARATELY

ELECTRICAL SYSTEM

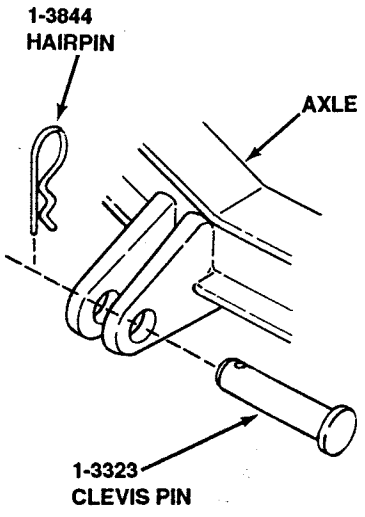


ITEM	PART NO.	DESCRIPTION
1	2-2691	HARNESS, Wiring
2	1-8604	SOLENOID
3	2-6447	CABLE, Solenoid to Battery
4	4-3977	SCREW, M5 x 10 P.H. Torx (2)
5	9-0932	NUT, M5 x .08, Battery Terminal (2)
6	2-3342	COVER, Positive Terminal
7	6-0974	BATTERY, 12 Volt, 20 Amp Hour
8	1-1859	CABLE, Negative (Black)
9	1-5063	CLIP, Battery Hose
10	1-5983	CLAMP, Battery
11	3-6238	BRACKET, Battery
12	9-0362	SCREW, 1/4-20 x 5/8" Self-Tapping (4)
13	9-0311	WING-NUT, 1/4-20
14	9-0055	WASHER, 1/4 Flat
15	9-0063	NUT, 1/4-20 Special, Hex (2)
16	9-0053	WASHER, 1/4 Internal Tooth Lock (2)
17	6-0982	OIL LIGHT
18	1-7590	SWITCH, Seat Interlock, Gray (NC)

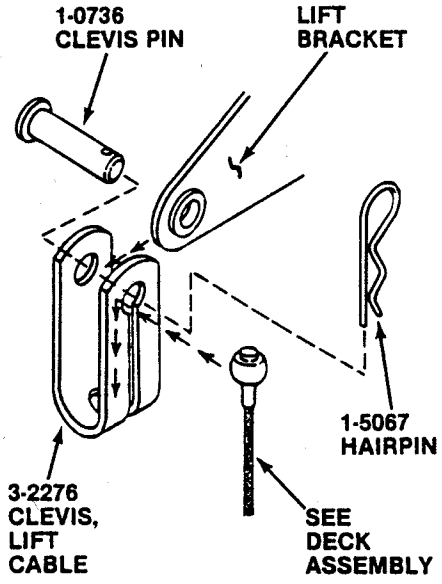
ITEM	PART NO.	DESCRIPTION
19	2-3355	SWITCH, Clutch Interlock
20	2-8829	HARNESS, Headlamp
21	1-8829	HEAD-LAMP (2)
22	2-8996	HARNESS, Ground
23	2-3653	FUSE, 20 Amp
24	1-5277	HOURMETER
25	9-0927	NUT, #6-32 Hex (2)
26	9-0926	WASHER, #6-32 Int. Tooth Lock (2)
27	9-0925	SCREW, #6-32 x 3/4" Machine (2)
28	2-2693	SWITCH, PTO
29	1-2686	NUT, 1/4-20 Special, Hex
30	1-2080	TIE, Cable
31	1-8623	SWITCH, Headlamp
32	1-4451	TIE, Wire (4)
33	1-8562	KEYSWITCH
34	1-1138	KEY, (Set of 2)
35	1-2685	NUT, 5/8-32 Hex
36	2-4838	WIRING PATCH (swaps black & purple wires)

DECK HANGER DETAIL (CABLE HUNG)

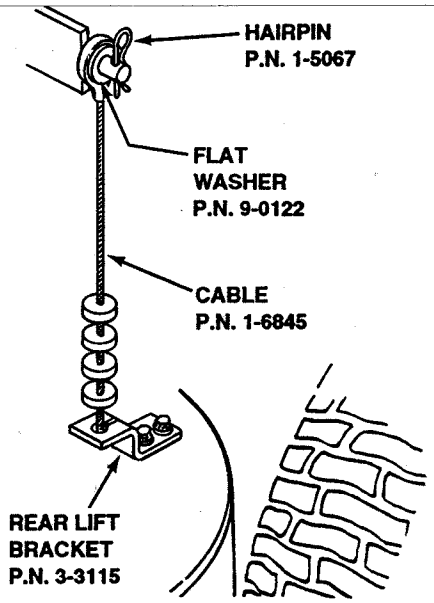
HARDWARE BAG P.N. 6-0591 (33", 41/42", & 48" DECKS)



FRONT LIFT ARM



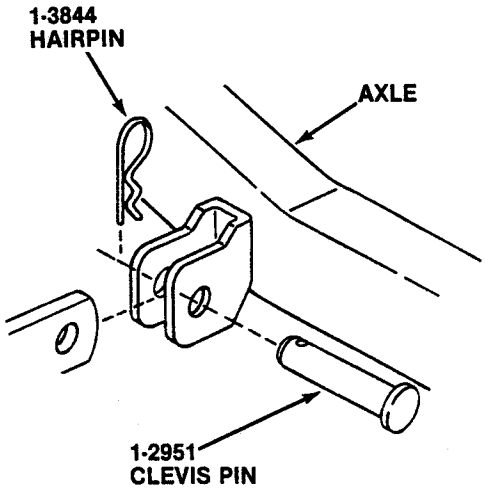
FRONT LIFT BRACKET



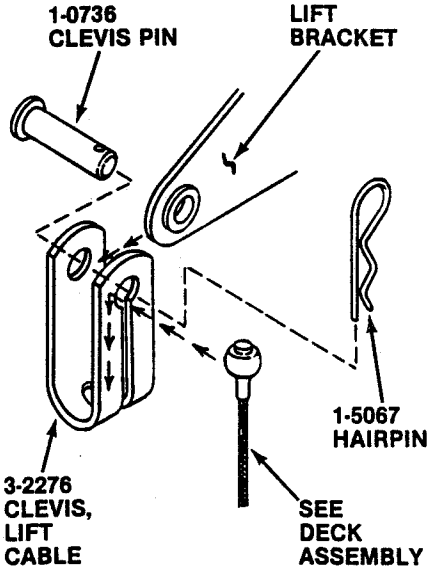
REAR LIFT ARM

DECK HANGER DETAIL (CHAIN HUNG)

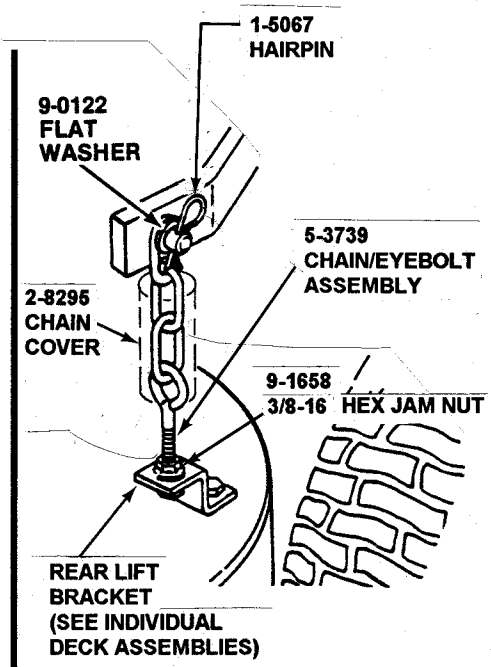
HARDWARE BAG P.N. 6-0591 (33", 41"/42", & 48" DECKS)



FRONT LIFT ARM

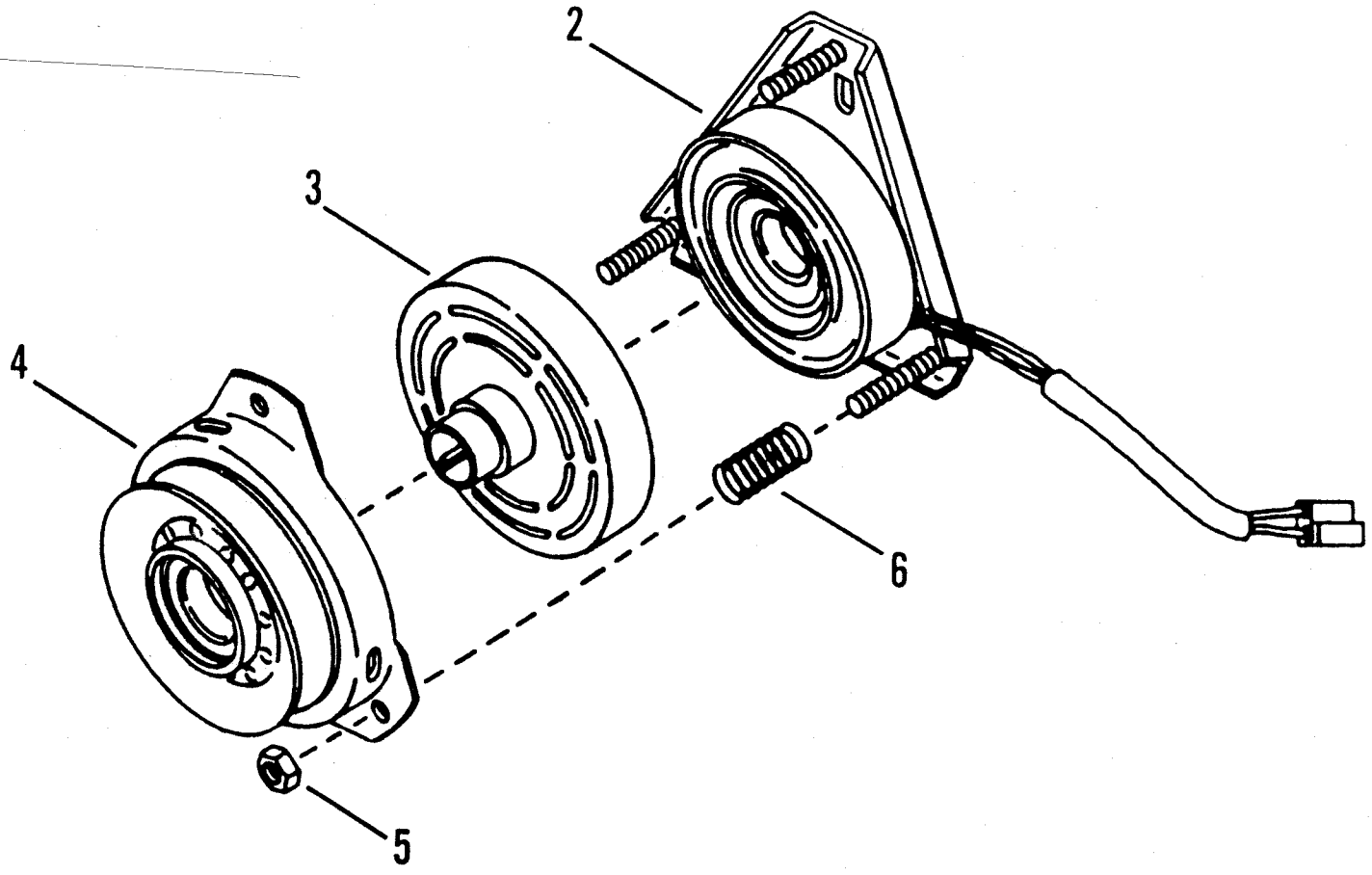


FRONT LIFT BRACKET



REAR LIFT ARM

(1) KIT, ELECTRIC CLUTCH



1	1-6343	KIT, Electric Clutch (Includes items 2 thru 6) (Warner Electric Model 5210-56)
2	1-4947	FIELD COIL (Includes Ball Bearing)
3	2-3890	ROTOR
4	2-3891	ASSEMBLY, Arm Pulley (Includes Ball Bearing)
5	9-0854	NUT, 3/8-24 Hex Lock (3)
6	1-4950	SPRING, Coil (3)

NOTES

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NOTES

Parts Manual for

SNAPPER®

GT180H SERIES 4 & 5 HYDRO-DRIVE GARDEN TRACTORS & MOWER ATTACHMENTS

SNAPPER® McDonough, GA., 30253 U.S.A.

MANUAL No. 06046 (Rev. 3, 4/97) Printed in U.S.A.